



Beam commissioning of the downstream charged veto detector for the KOTO experiment at J-PARC.

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The motivation of new detector(DCV)



A scheme of DCV



- Two pipes, total 8 sheets of scintillators.
- MPPCs are attached to the surface of the scintillator.
- The fiber goes side by side into the light guide.

Scheme of Light guide

Diamond cutting



Fiber	Kuraray, Y-11, 1mm
MPPC	HAMAMATSU S13360-6050PE
Light guide material	Aluminum





Length of Fiber[mm]

Measurement of the single photon gain

MA	S1		41,	1u/		
MA		••	6	00.	-	
HA	No.	-		•	S	
-	0			/	25	1
1	F	0e	Vol	PI	[at	
U.	FL (Cab	le(1	.320	b)	

Type No.	HAMAMATSU S13360-6050PE
Effective photosensitive area	6.0 mm × 6.0 mm
Material size	7.35 mm × 6.85 mm × 1.45 mm
Spectral response range λ	320 nm ~ 900 nm

Single photon gain h5



Grouping the MPPCs

ADC Channel \rightarrow Charge

Charge of the MPPC single photon signal



40 MPPCs were tested.

Fiber test



Detector manufacturing process

Fiber gluing



Evacuation by vacuum chamber

Wrapping





12 µm aluminized film

Scintillator : ELJEN EJ-200 Glue : Saint Gobain BC-600 Less than 1 pa. Over the 48 hr Extracting outgas

Cover the MPPC



Put the MPPC





Measurement of P.E. and Attenuation length



Making the scintillator pipes







DCV2

DCV1







Installation of DCV1



Installation of DCV2



Calibration of DCV



Calibration of DCV



Calibration factor = Attenuation factor / (f1 × f2 × f3 × Path length correction factor)

Summary

- 1. To reduce the background which is $K_L \rightarrow \pi^+ \pi^- \pi^0$, It is necessary to install the new scintillator detectors(DCV) inside the beam pipe.
- 2. Due to limit space, a new type of light collection is adapted.
- 3. The result of cosmic ray data, DCV got 40 ~ 80 p.e.
- 4. DCV was well installed at KOTO beam line.
- 5. The calibration of DCV was completed by using the cosmic ray data.
- 6. DCV is now receiving the beam data at J-PARC.

BACK UP

How many difference light yield by bending radius?



Variables								
Radius[mm]	∞(ref.), 50, 45, 40, 35, 30, 25, 20, 15, 10, 5 mm							
MPPC Voltage[V]	55 V							
Light intensity by Function generator width[ns]	65 ns							

How many difference light yield by bending radius?



- There is a sudden loss of light under 15 mm.
- We could bend the fiber to a minimum radius of 20 mm.

Thickness of reflector









Design of Light guide



Light guide material = aluminum

Fiber Length



Fiber Condition

Nipper



Polished the edge (10 cycles by #1200) after diamond cutting





• For consistency and sufficient light yield, It is recommended to choose a diamond cut method.

2500

3000

3500

2000

1500

4000

4500

ADC Channel

5000

Nothing



1 sheet of the aluminized mylar



the tetrahedron-shaped aluminized mylar



Reflector



- Tetrahedron-shaped reflector increased about 30% efficiency of light yield.
- The way to create a large number of tetrahedronshaped reflector is currently under study.

ELJEN EJ-200 Properties

PROPERTIES	EJ-200	EJ-204	EJ-208	EJ-212		
Light Output (% Anthracene)	64	68	60	65		
Scintillation Efficiency (photons/1 MeV e ⁻)	10,000	10,400	9,200	10,000		
Wavelength of Maximum Emission (nm)	425	408	435	423		
Light Attenuation Length (cm)	380	160	400	250		
Rise Time (ns)	0.9	0.7	1.0	0.9		
Decay Time (ns)	2.1	1.8	3.3	2.4		
Pulse Width, FWHM (ns)	2.5	2.2	4.2	2.7		
No. of H Atoms per cm ³ (x10 ²²)	5.17	5.15	5.17	5.17		
No. of C Atoms per cm ³ (x10 ²²)	4.69	4.68	4.69	4.69		
No. of Electrons per cm ³ (x10 ²³)	3.33	3.33	3.33	3.33		
Density (g/cm ³)	1.023	1.023	1.023	1.023		
Polymer Base	Polyvinyltoluene					
Refractive Index	1.58					
Softening Point	75°C					
Vapor Pressure	Vacuum-compatible					
Coefficient of Linear Expansion	7.8 x 10 ⁻⁵ below 67°C					
Light Output vs. Temperature	At 60°C, L.O. = 95% of that at 20°C No change from 20°C to -60°					
Temperature Range	-20°C to 60°C					

ELJEN EJ-200 Properties





SAINT-GOBAIN BC-600



KURARAY Y-11 Properties

Formulations¹¹

	Emission			Abcomtion	Att Long 2		
Description	Color	Spectra	Peak(nm)	Peak(nm)	[m]	Characteristics	
Y-7(100)	green		490	439	>2.8	Blue to Green Shifter	
Y-8(100)	green		511	455	>3.0	Blue to Green Shifter	
Y-11(200)	green	See the	476	430	>3.5	Blue to Green Shifter (K-27 formulation) Long Attenuation Length and High Light Yield	
B-2(200)	blue	figure	437	375	>3.5	UV to Blue shifter:	
B-3(200)	blue		450	351	>4.0	UV to Blue shifter	
O-2(100)	orange		550	535	>1.5	Green to orange shifter	
R-3(100)	red		610	577	>2.0	Green to red shifter	

Test fibers are Non-S type, 1mm p.

2) Measured by using bialkali PMT.

Attenuation length measurement method is the same with scintillating fibers which can be confirmed on Page 5.



Absorption and Emission Spectra





HAMAMATSU MPPC Properties

- Selection guide

Type no.	Pixel pitch (µm)	Effective photosensitive area (mm)	Number of pixels	Package	Fill factor (%)
S13360-1325CS		12 - 12	2669	Ceramic	
S13360-1325PE		1.5 X 1.5	2000	Surface mount type	
S13360-3025CS	25	20 2 20	14400	Ceramic	47
S13360-3025PE	25	3.0 × 3.0	14400	Surface mount type	47
S13360-6025CS		60 × 60	E7600	Ceramic	
S13360-6025PE		0.0 X 0.0	57000	Surface mount type	
S13360-1350CS		12 - 12	667	Ceramic	
S13360-1350PE		1.5 X 1.5	007	Surface mount type	
S13360-3050CS	50	20 ~ 20	2600	Ceramic	74
S13360-3050PE	50	5.0 X 3.0	2000	Surface mount type	/4
S13360-6050CS		60.460	14400	Ceramic	
S13360-6050PE		0.0 × 0.0	14400	Surface mount type	
S13360-1375CS		12 - 12	705	Ceramic	de la Barra de la contra de la co La contra de la contr
S13360-1375PE		1.5 X 1.5	200	Surface mount type	
S13360-3075CS	75	20,420	1600	Ceramic	92
S13360-3075PE	/5	3.0 × 3.0	1000	Surface mount type	62
S13360-6075CS		6 D x 6 D	6400	Ceramic	
S13360-6075PE		0.0 X 0.0	0400	Surface mount type	

HAMAMATSU MPPC Properties

Electrical and optical characteristics (Typ. Ta=25 °C, unless otherwise noted)

					Dark o	ount*5						Tem-
Type no.	Measure- ment conditions	Spectral response range λ	Peak sensitivity wavelength λp	Photon detection efficiency PDE ^{*4} λ=λp	Тур.	Max.	Terminal capaci- tance Ct	Gain M	Break- down voltage VBR	Crosstalk probability	Recom- mended operating voltage Vop	perature coefficient at recom- mended operating voltage ∆TVop
		(nm)	(nm)	(%)	(kcps)	(kcps)	(pF)		(V)	(%)	(V)	(mV/°C)
S13360-1325CS		270 to 900			70	210	60					
S13360-1325PE		320 to 900		25				7.0 × 10 ⁵		1	VBR + 5	
S13360-3025CS	Vover	270 to 900			400	1200	320					
S13360-3025PE	=5 V	320 to 900				1200						
S13360-6025CS		270 to 900			1600	5000	1280					
S13360-6025PE		320 to 900			1000		1200					
S13360-1350CS		270 to 900	450	40	an	270 60						
S13360-1350PE		320 to 900			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		00					
S13360-3050CS	Vover	270 to 900			500	1500	320	1.7×10^{6}	53 + 5	3	Ven ± 3	54
S13360-3050PE	=3 V	320 to 900			500	1500	520	1.7 × 10	33 ± 3	5	VDK T J	г
S13360-6050CS		270 to 900			2000	6000	1790					
S13360-6050PE		320 to 900			2000	0000	1200					
S13360-1375CS		270 to 900			an	270	60					
S13360-1375PE		320 to 900			30	270	00					
S13360-3075CS	Vover =3 V	270 to 900		50	500	1500	220	1 0 - 106		7	Ven ± 2	
S13360-3075PE		320 to 900		50	500	1500	320	4.0 × 10°		VBR + 3		
S13360-6075CS		270 to 900			2000	6000	1700					
S13360-6075PE		320 to 900			2000	0000	1200					

*4: Photon detection efficiency does not include crosstalk or afterpulses.

*5: Threshold=0.5 p.e.

Note: The above characteristics were measured at the operating voltage that yields the listed gain. (See the data attached to each product.) 29 2019 KPS Spring Meeting(2019. 4. 25.)

HAMAMATSU MPPC Properties

S13360-6025PE/-6050PE/-6075PE



Pressure of DCV for evacuation



Cosmic ray test

Position1 = 125,510,898,1285



Position1 = 26.5,428,829,1231



Position2 = 317,705,1092,1380.5



Position2 = 227,628,1030,1432.5



Combine the downstream square beam pip Alignment

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Veto









Veto

Veto









Veto

+18:2nd layer +36:3rd layer





+18:2nd layer +36:3rd layer

DCV1 Position





att2_f,att2_f,att2_r,att2_r,

att2_f,att2_f,att2_r,att2_r,

att2_f,att2_r,att2_r,att2_r };

DCV2 Position





Path length(DCV1)



```
float a1 = 170*3/4;
float x = 5*17/317;
float b1 = (x+120)/2;
float c1 = sqrt((a1*a1)+(b1*b1));
float sin1 = a1/c1;
```

Path length(DCV2)

float a2 = 210*3/4;
float b2 = 210/2;
float c2 = sqrt((a2*a2)+(b2*b2));

float sin2 = a/c;

Total calculation the calibration factors including path length

/home/had/hmkim/work/hmkim/run81/final_cal/out_cal/make_calib_factor.C

