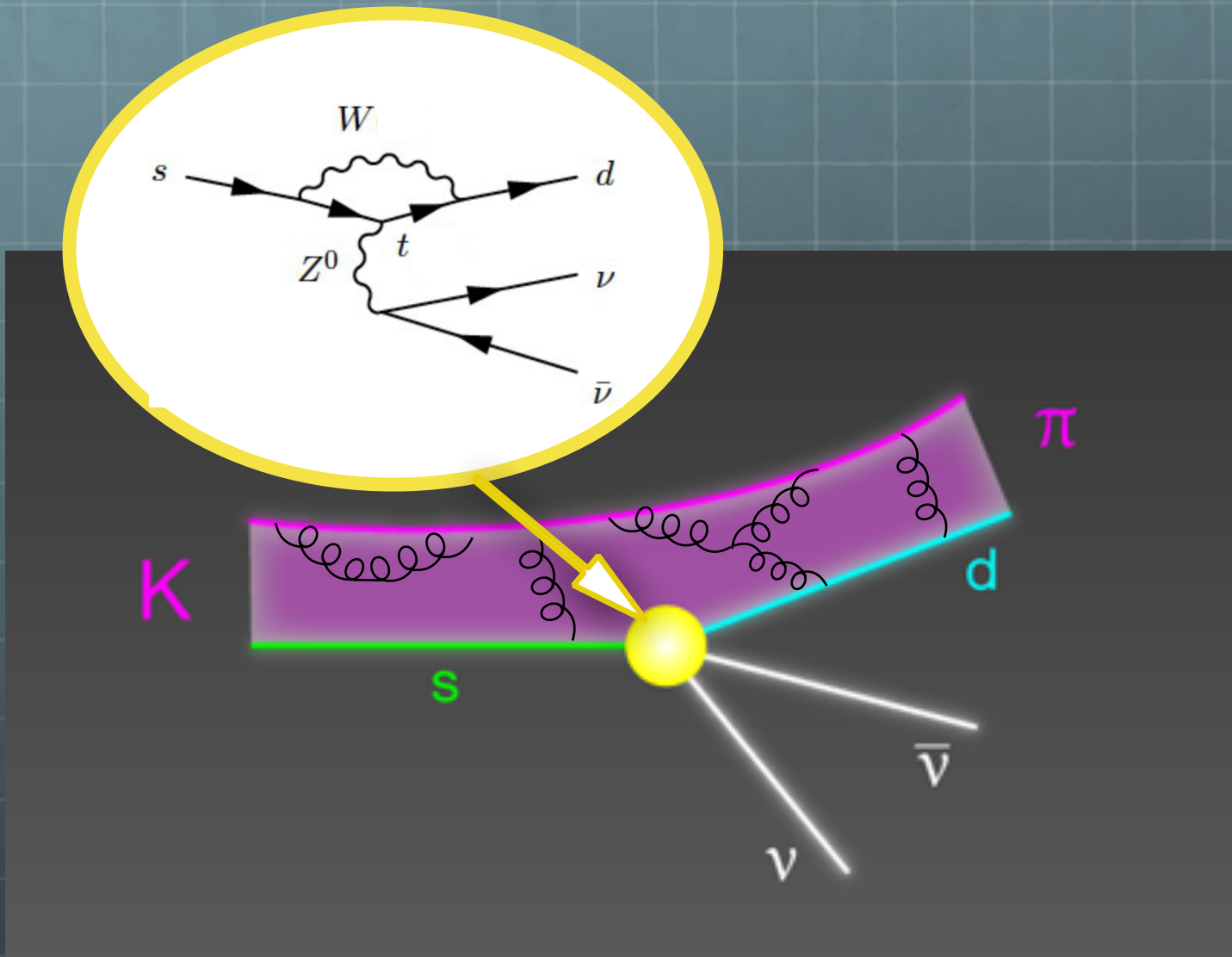


# KOTO 국제공동실험의 형성과정과 각기관별 역할

GeiYoub Lim  
IPNS, KEK

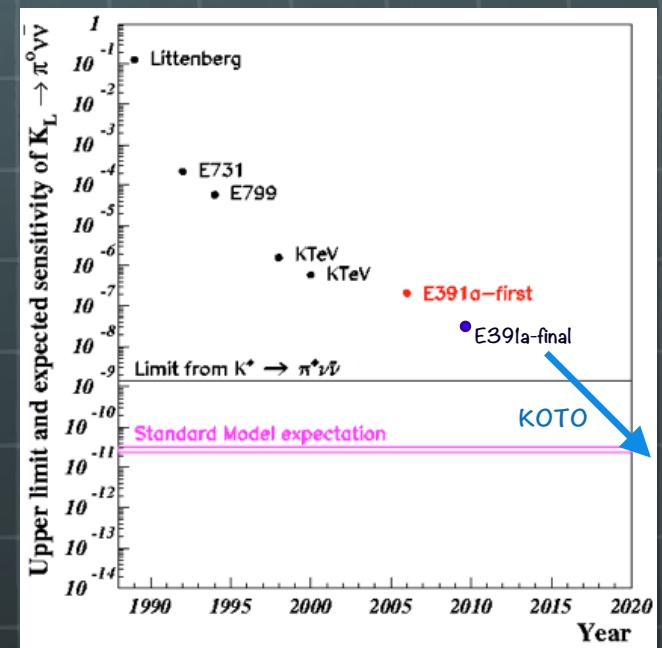
12th Oct. 2018 @ LAMPS Meeting

# Flavor Changing neutral current



# Signal of the $K_L \rightarrow \pi^0 \nu \bar{\nu}$ Decay

- No information of incident  $K_L$
- Only decaying particle is  $K_L$  in the neutral beam.
- Momentum distribution can be obtained by using monitoring modes such as  $K_L \rightarrow \pi^0 \pi^0 \pi^0$
- One clear  $\pi^0$  and only one
  - Properly reconstruct  $\pi^0$ 
    - $\pi^0 \rightarrow e^+ e^- \gamma$ ,  $\pi^0 \rightarrow \gamma \gamma$
  - No any other decay products
  - Hermetic veto detector



**$CP$ -violating decay  $K_L^0 \rightarrow \pi^0 \nu \bar{\nu}$**

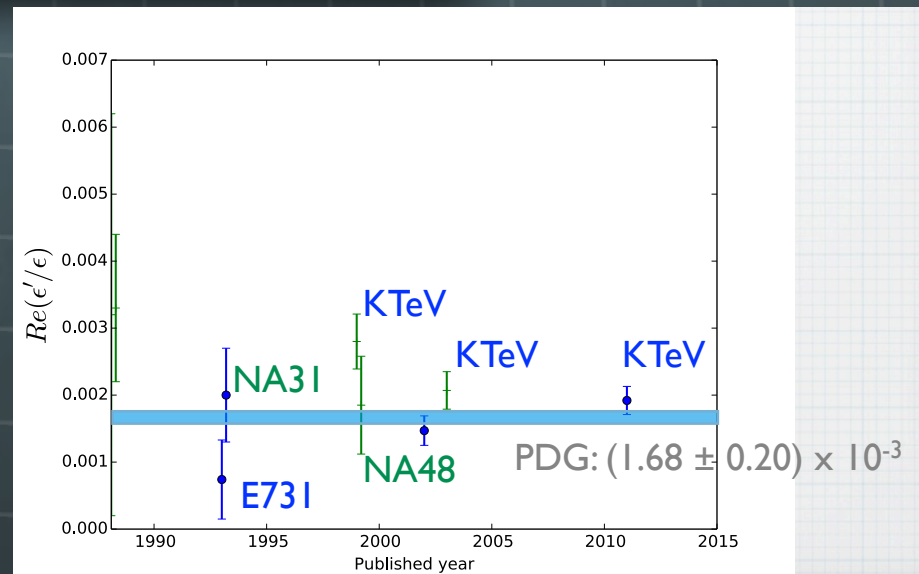
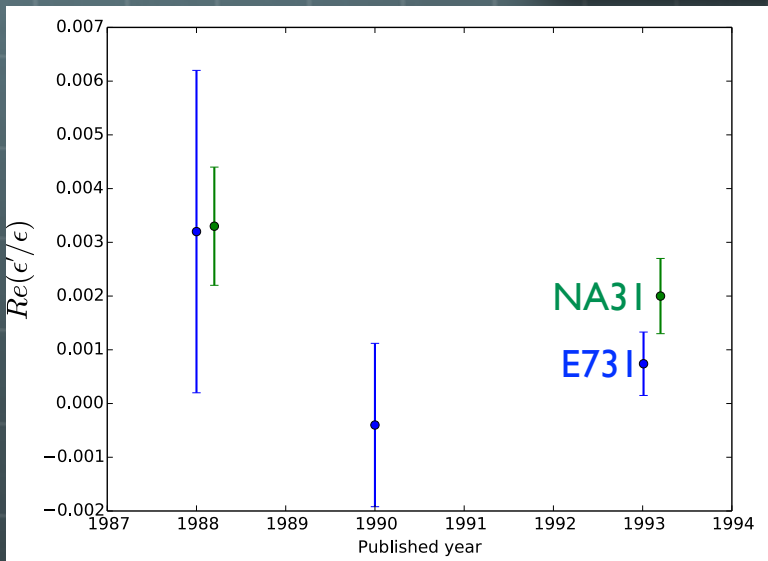
Laurence S. Littenberg

*Department of Physics, Brookhaven National Laboratory, Upton, New York 11973*

(Received 6 January 1989)

The process  $K_L^0 \rightarrow \pi^0 \nu \bar{\nu}$  offers perhaps the clearest window yet proposed into the origin of  $CP$  violation. The largest expected contribution to this decay is a direct  $CP$ -violating term at  $\approx \text{few} \times 10^{-12}$ . The indirect  $CP$ -violating contribution is some 3 orders of magnitude smaller, and  $CP$ -conserving contributions are also estimated to be extremely small. Although this decay has never been directly probed, a branching ratio upper limit of  $\sim 1\%$  can be extracted from previous data on  $K_L^0 \rightarrow 2\pi^0$ . This leaves an enormous range in which to search for new physics. If the Kobayashi-Maskawa (KM) model prediction can be reached, a theoretically clean determination of the KM product  $\sin\theta_2 \sin\theta_3 \sin\delta$  can be made.

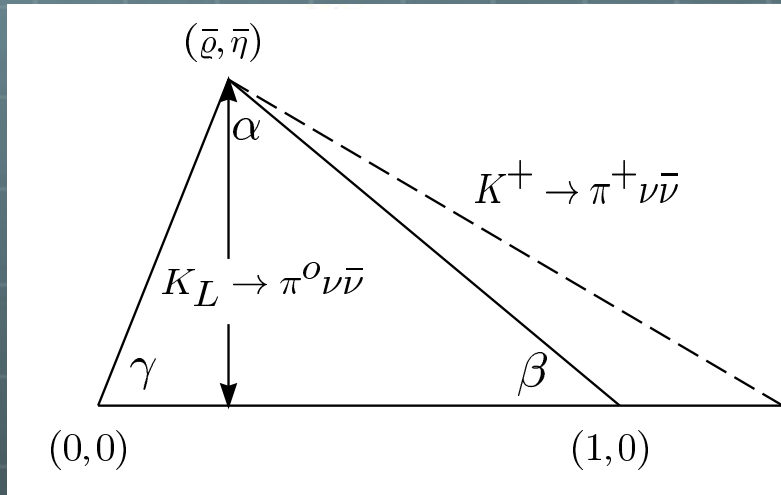
**Searching for Direct CP-violation**



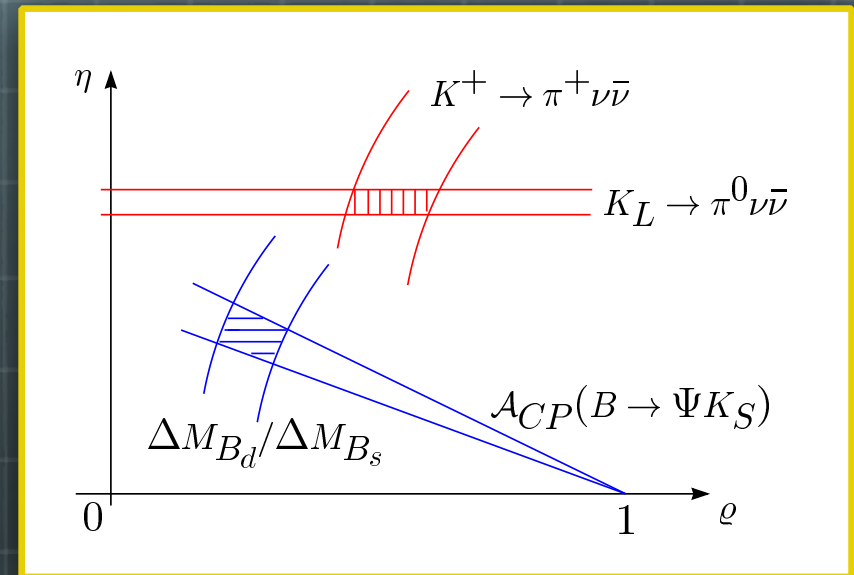
T. Yamanaka , 50 Years of CP Violation



# Unitarity Triangles and New physics beyond SM



$$B(K_L^0 \rightarrow \pi^0 \nu \bar{\nu}) = 1.94 \cdot 10^{-10} \eta^2 A^4 X^2(x_t)$$



G. Buchalla arXiv:0110313

# The most suppressed FCNC

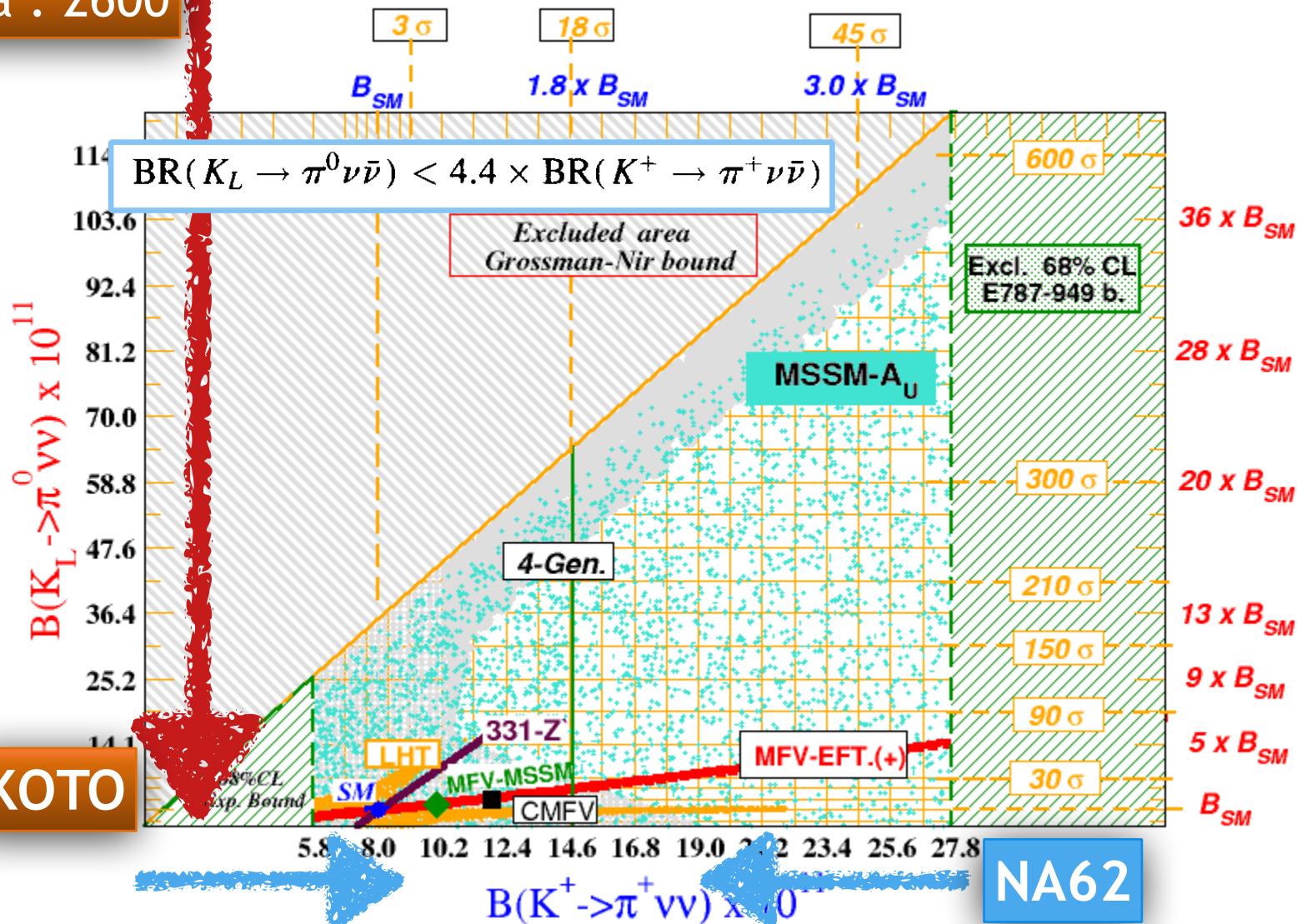
$$\underbrace{|V_{ts}^* V_{td}|}_{K \text{ system}} \sim 5 \cdot 10^{-4} \ll \underbrace{|V_{tb}^* V_{td}|}_{B_d \text{ system}} \sim 10^{-2} < \underbrace{|V_{tb}^* V_{ts}|}_{B_s \text{ system}} \sim 4 \cdot 10^{-2},$$

The largest deviations from the SM prediction in Kaon sector.

$$\begin{pmatrix} 1 - \lambda^2/2 & \lambda & A\lambda^3(\rho - i\eta) \\ -\lambda & 1 - \lambda^2/2 & A\lambda^2 \\ A\lambda^3(1 - \rho - i\eta) & -A\lambda^2 & 1 \end{pmatrix}$$

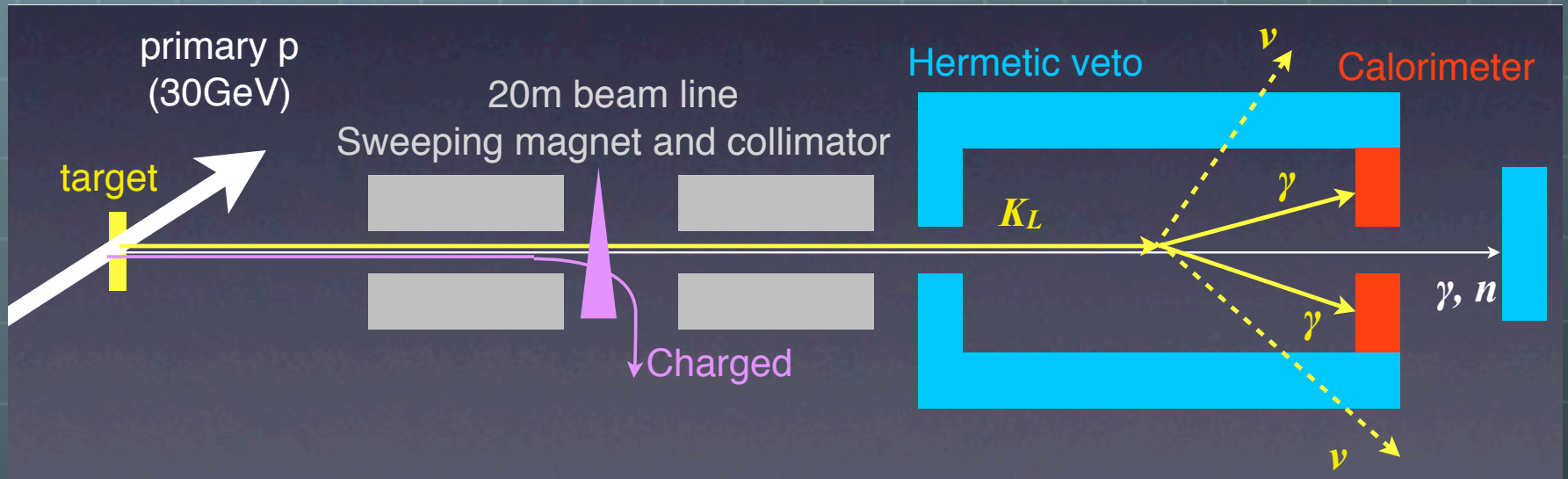
M. Blanke, arXiv:1305.5671v1

E391a : 2600



<http://www.lnf.infn.it/wg/vus/content/Krare.html>

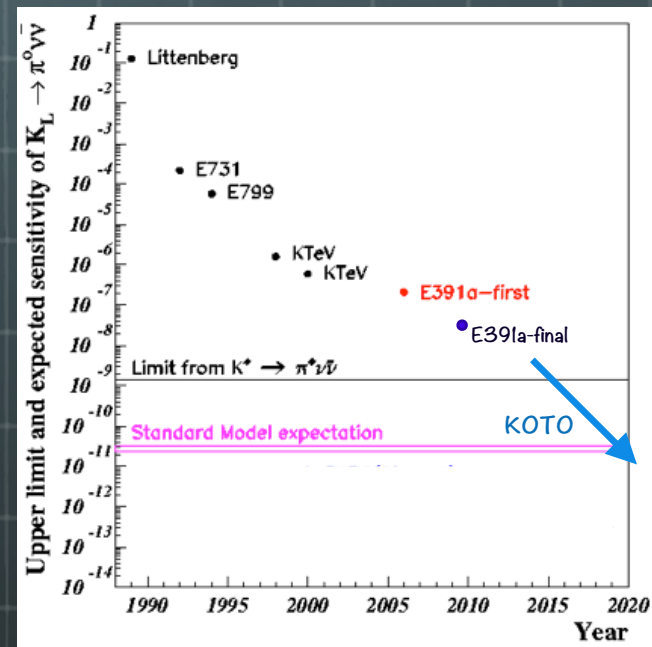
# Experimental Method



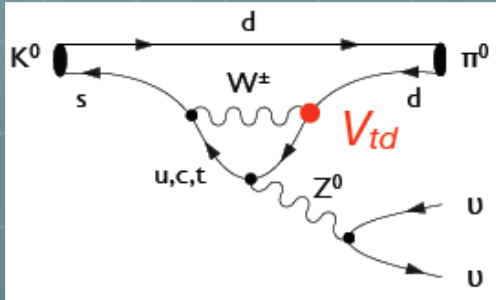
$2\gamma + \text{Nothing}$

# Signal of the $K_L \rightarrow \pi^0 \nu \bar{\nu}$ Decay

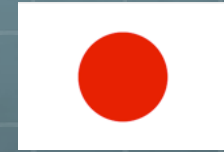
- No information of incident  $K_L$
- Only decaying particle is  $K_L$  in the neutral beam.
- Momentum distribution can be obtained by using monitoring modes such as  $K_L \rightarrow \pi^0 \pi^0 \pi^0$
- One clear  $\pi^0$  and only one
  - Properly reconstruct  $\pi^0$ 
    - $\pi^0 \rightarrow e^+ e^- \gamma$ ,  $\pi^0 \rightarrow \gamma \gamma$
  - No any other decay products
  - Hermetic veto detector







K0 at TOkai



## Letter

**A new search for the  $K_L \rightarrow \pi^0 \nu \bar{\nu}$  and  $K_L \rightarrow \pi^0 X^0$  decays****J-PARC KOTO Collaboration**

J. K. Ahn<sup>1</sup>, K. Y. Baek<sup>2</sup>, S. Banno<sup>3</sup>, B. Beckford<sup>4</sup>, B. Brubaker<sup>5,19</sup>, T. Cai<sup>5,20</sup>,  
M. Campbell<sup>4</sup>, C. Carruth<sup>4,21</sup>, S. H. Chen<sup>6</sup>, S. Chu<sup>5</sup>, J. Comfort<sup>7</sup>, Y. T. Duh<sup>6</sup>, T. Furukawa<sup>8</sup>,  
H. Haraguchi<sup>3</sup>, T. Hinen<sup>9</sup>, Y. B. Hsiung<sup>6</sup>, M. Hutcheson<sup>4</sup>, T. Inagaki<sup>10</sup>, M. Isoe<sup>3</sup>, E. Iwai<sup>3,22</sup>,  
T. Kamibayashi<sup>11</sup>, I. Kamiji<sup>9</sup>, N. Kawasaki<sup>9</sup>, E. J. Kim<sup>12</sup>, Y. J. Kim<sup>13</sup>, J. W. Ko<sup>13</sup>,  
T. K. Komatsubara<sup>10,14</sup>, A. S. Kurilin<sup>15,†</sup>, G. H. Lee<sup>12</sup>, H. S. Lee<sup>16</sup>, J. W. Lee<sup>3,23</sup>,  
S. K. Lee<sup>12</sup>, G. Y. Lim<sup>10,14</sup>, C. Lin<sup>6</sup>, J. Ma<sup>5</sup>, Y. Maeda<sup>9,24,\*</sup>, T. Masuda<sup>9,25</sup>, T. Matsumura<sup>17</sup>,  
D. McFarland<sup>7</sup>, J. Micallef<sup>4,26</sup>, K. Miyazaki<sup>3</sup>, K. Morgan<sup>5,27</sup>, R. Murayama<sup>3</sup>, D. Naito<sup>9,28</sup>,  
K. Nakagiri<sup>9</sup>, Y. Nakajima<sup>9,29</sup>, Y. Nakaya<sup>3,†</sup>, H. Nanjo<sup>9,30</sup>, T. Nomura<sup>10,14</sup>, T. Nomura<sup>11</sup>,  
Y. Odani<sup>8</sup>, R. Ogata<sup>8</sup>, H. Okuno<sup>10</sup>, T. Ota<sup>8</sup>, Y. D. Ri<sup>3</sup>, M. Sasaki<sup>11</sup>, N. Sasao<sup>18</sup>, K. Sato<sup>3,29</sup>,  
T. Sato<sup>10</sup>, S. Seki<sup>9</sup>, T. Shimogawa<sup>8,28</sup>, T. Shinkawa<sup>17</sup>, S. Shinohara<sup>9</sup>, K. Shiomi<sup>3,31</sup>, J. S. Son<sup>12</sup>,  
J. Stevens<sup>7,32</sup>, S. Su<sup>4</sup>, Y. Sugiyama<sup>3,28</sup>, S. Suzuki<sup>8</sup>, Y. Tajima<sup>11</sup>, G. Takahashi<sup>9</sup>, Y. Takashima<sup>3</sup>,  
M. Tecchio<sup>4</sup>, I. Teo<sup>5,33</sup>, M. Togawa<sup>3</sup>, T. Toyoda<sup>3</sup>, Y. C. Tung<sup>6,34</sup>, T. Usuki<sup>9</sup>, Y. W. Wah<sup>5</sup>,  
H. Watanabe<sup>10,14</sup>, N. Whallon<sup>4,35</sup>, J. K. Woo<sup>13</sup>, J. Xu<sup>4</sup>, M. Yamaga<sup>3,36</sup>, S. Yamamoto<sup>8</sup>,  
T. Yamanaka<sup>3</sup>, H. Yamauchi<sup>8</sup>, Y. Yanagida<sup>3</sup>, H. Yokota<sup>17</sup>, H. Y. Yoshida<sup>11</sup>, and  
H. Yoshimoto<sup>3</sup>



Proposal of an Experiment at the KEK 12GeV Proton Synchrotron

Measurement of the  $K_L^0 \rightarrow \pi^0 \nu \bar{\nu}$  decay

Takao Inagaki, Nobuhiro Ishihara, Takahiro Sato,

Takao Shinkawa, Junpei Shirai and Yoshio Yoshimura

*Physics Department,*

*National Laboratory for High Energy Physics (KEK)*

Shuhei Ajimura and Takashi Nakano

*Physics Department,*

*Osaka University*

7 June, 1996

**only 8 members from 2 institutes  
Approved at July, 2001.**

# Two issues

$$K_L \rightarrow \pi^0 \nu \bar{\nu}$$



Photon detection inefficiency

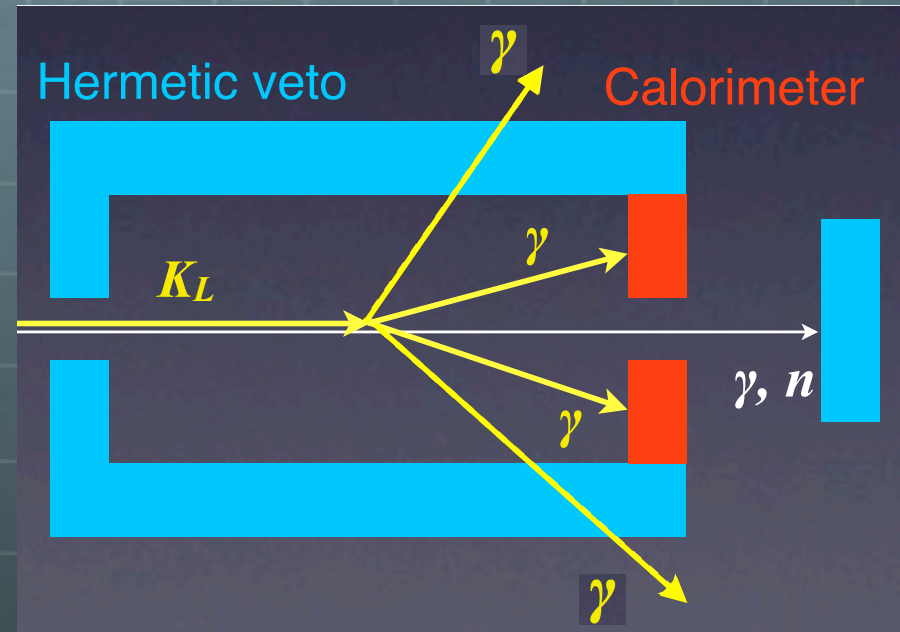
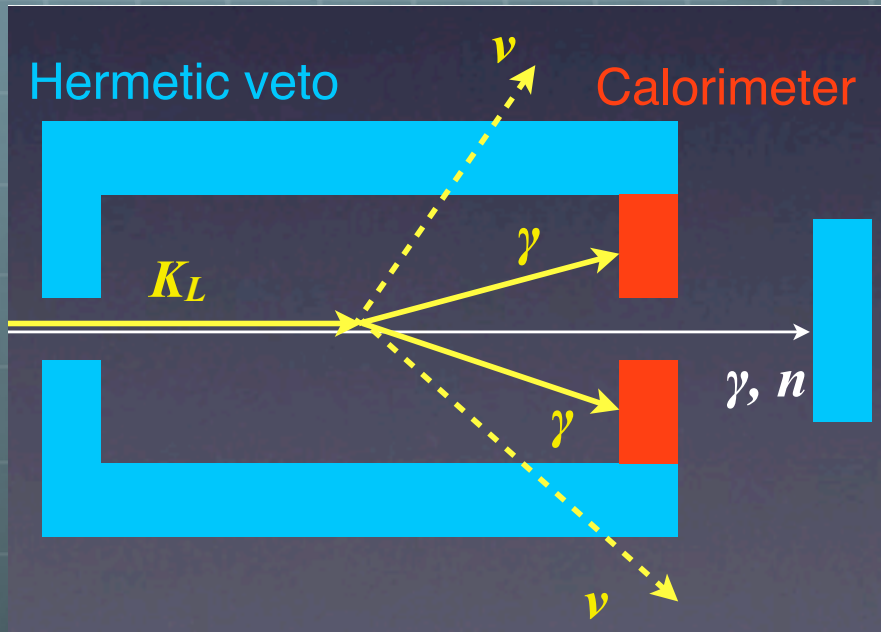


Pencil beam

5 years to get approval !

KEK-PS E391a

# $K_L \rightarrow \pi^0 \pi^0$ Background ?

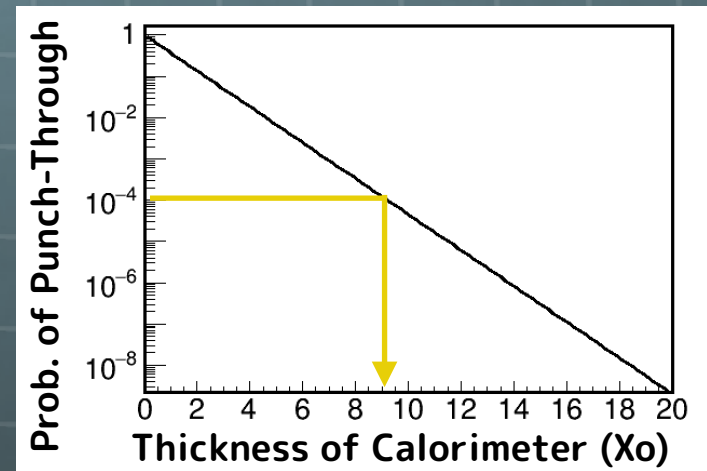


- When we miss 2 gammas among 4 gammas generated at the  $K_L \rightarrow \pi^0 \pi^0$  decay.
- $\text{Br}(K_L \rightarrow \pi^0 \pi^0) / \text{Br}(K_L \rightarrow \pi^0 \nu \bar{\nu}) = 2.6 \times 10^7$
- We have to detect gamma with inefficiency less than  $10^{-4}$



# Why we miss the gamma ?

## Punch-through



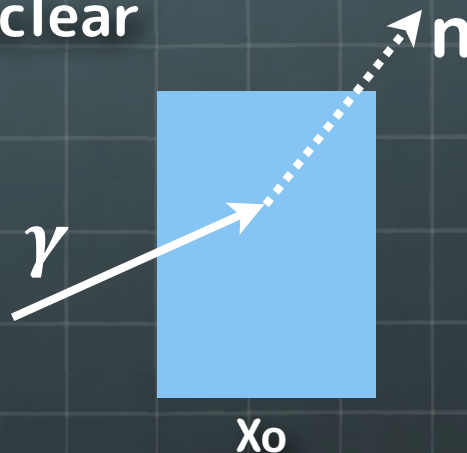
Detailed study using M.C.

Energy dependent

(GDR and Delta resonate)

Doubtable M.C. calculation

## Photo-nuclear



# Inefficiency measurement

Electron beam from INS 1.3-GeV ES

Photon tagging system,

32 +8 (backing) counters,  
detects recoil electrons after  
bremsstrahlung.)

Samples were placed behind a shield  
through active collimation.

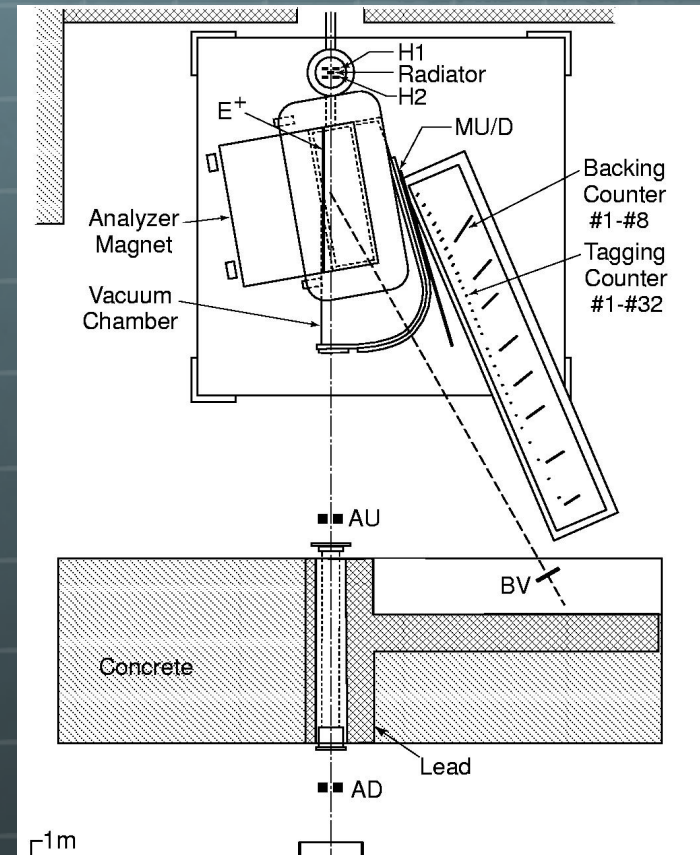
Still not so perfect photon-tagging to  
make a direct measurement of

inef

exis

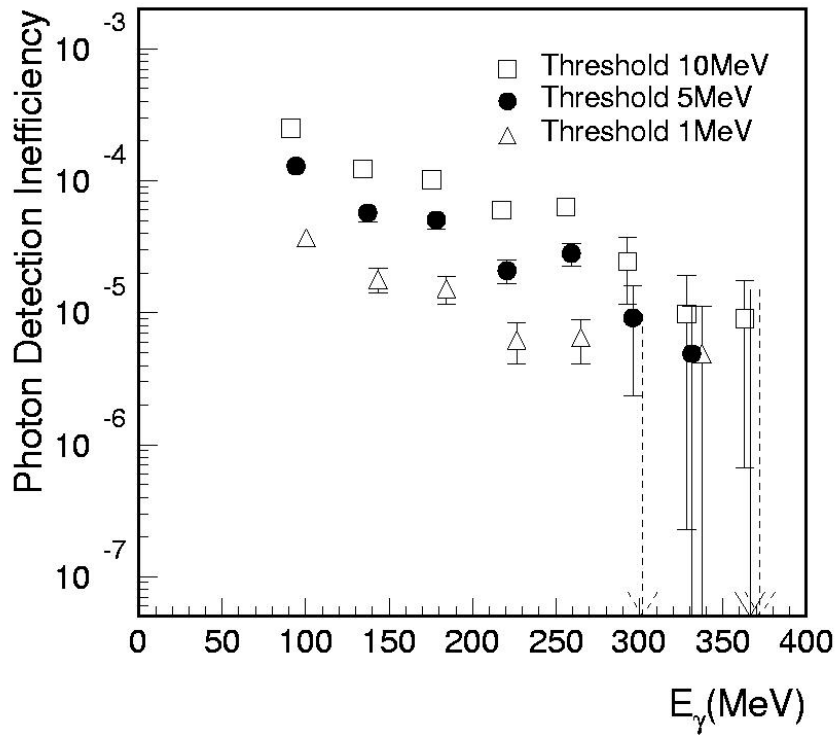
Important to invite new member

-> Saga Univ. joint : H. Watanabe

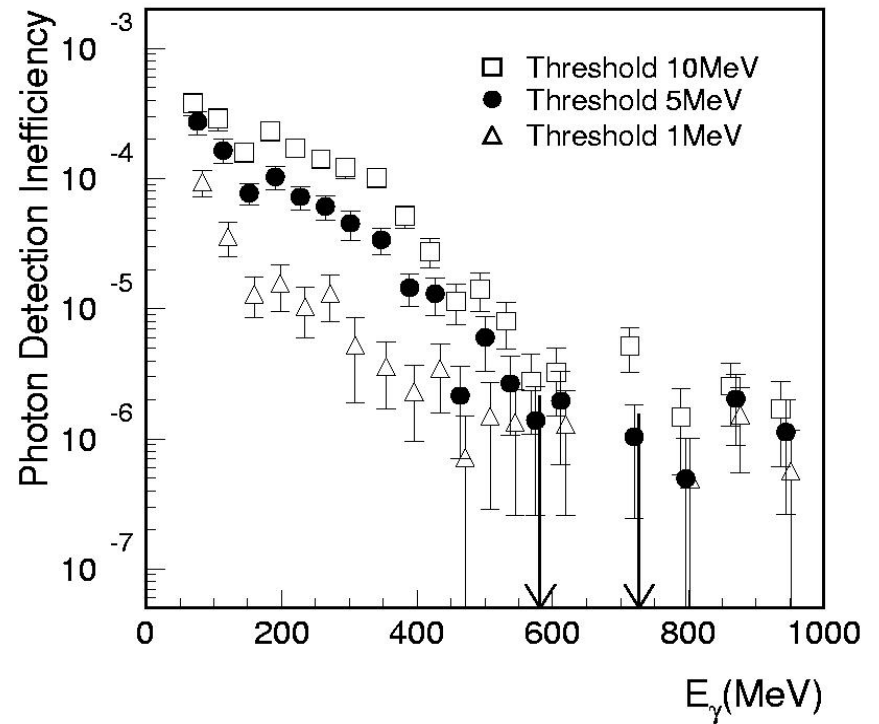


ter

# CsI Calorimeter



# Lead-Scin. Sampling calorimeter



# Two issues

- Photon detection inefficiency
- Pencil beam ← My participation

5 years to get approval !

Request a young staff:

—> real start of the experiment

KAON'99  
June 22, 1999  
Univ. of Chicago

## Transverse Muon Polarization ( $P_T$ )

in  $K^+ \rightarrow \pi^0 \mu^+ \nu$  ( $K_{\mu 3}$ ) Decay

*(KEK-PS E246 Collaboration)*

Introduction

Experiment

Analysis

Systematics

First results from 1996-97 data

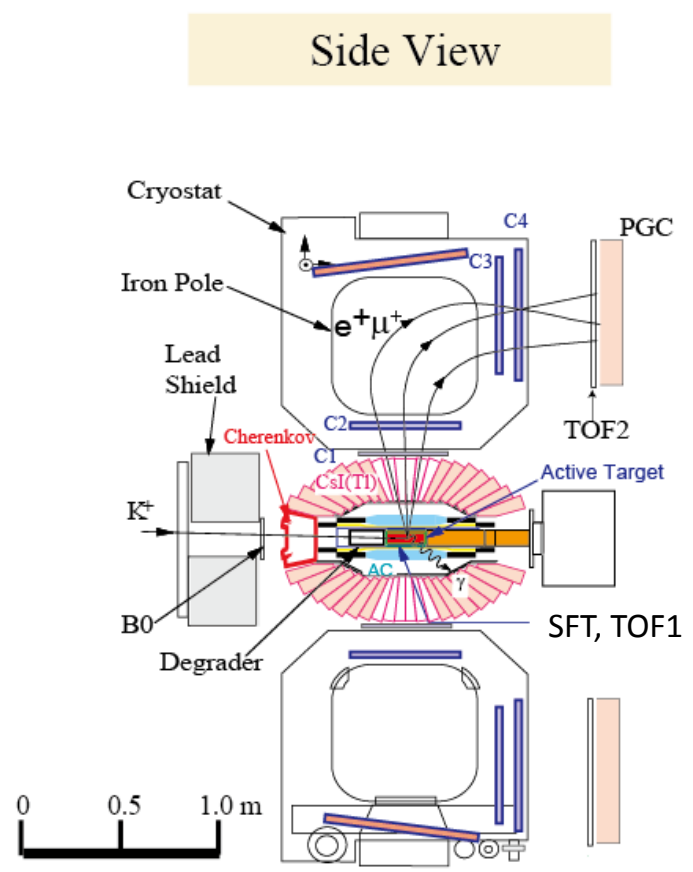
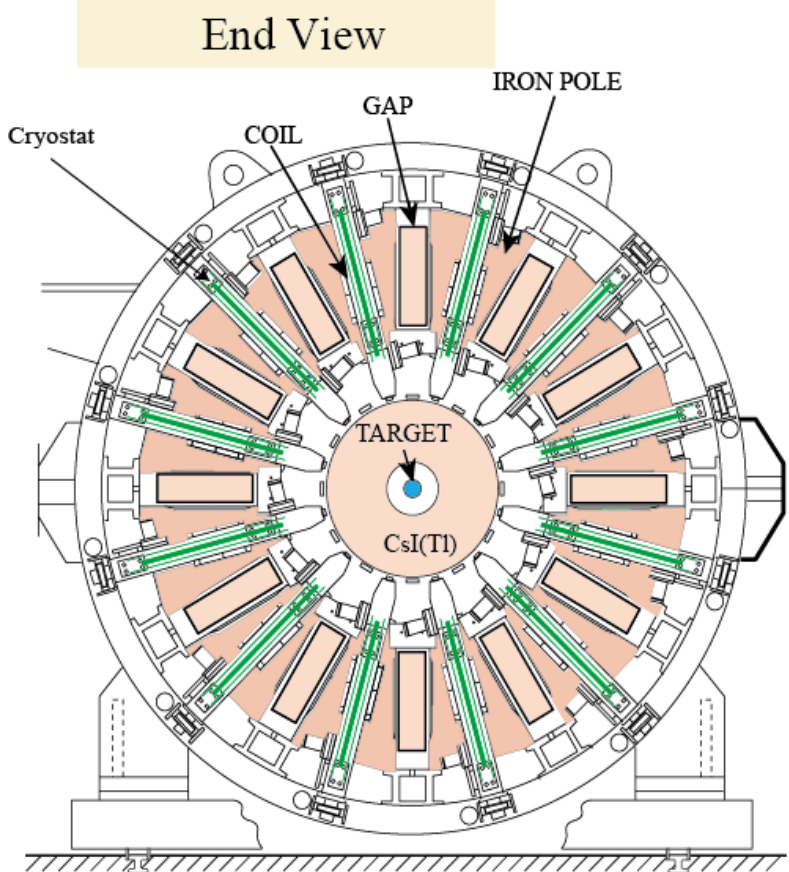
Gei-Youb Lim

IPNS, KEK

Dec. 1995 Post-doc.



# The TREK apparatus for E36



**Reasonable upgrade of KEK-PS E246**

## Stopped K method

- K1.1BR beamline
- Fitch Cherenkov
- $K^+$  stopping target

## Tracking

- MWPC (C2, C3, C4)
- Spiral Fiber Tracker(SFT)

## PID

- TOF1,2
- Aerogel Cherenkov (AC)
- Pb glass counter (PGC)

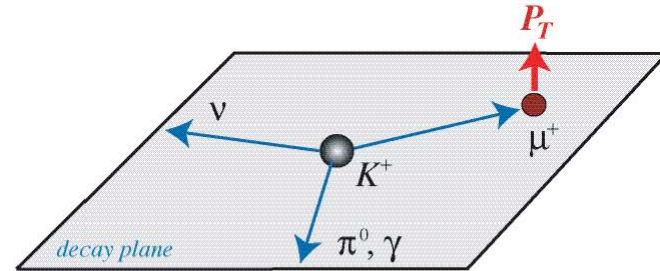
## Gamma ray

- CsI(Tl)

# Transverse $\mu^+$ polarization in $K_{\mu 3}$

$K^+ \rightarrow \pi^0 \mu^+ \nu$  decay

$$P_T = \frac{\sigma_\mu \cdot (\mathbf{p}_{\pi^0, \gamma} \times \mathbf{p}_{\mu^+})}{|(\mathbf{p}_{\pi^0, \gamma} \times \mathbf{p}_{\mu^+})|}$$



- $P_T$  is T-odd, and spurious effects from final state interaction are small:  $P_T(\text{FSI}) < 10^{-5}$

Non-zero  $P_T$  is a signature of T violation.

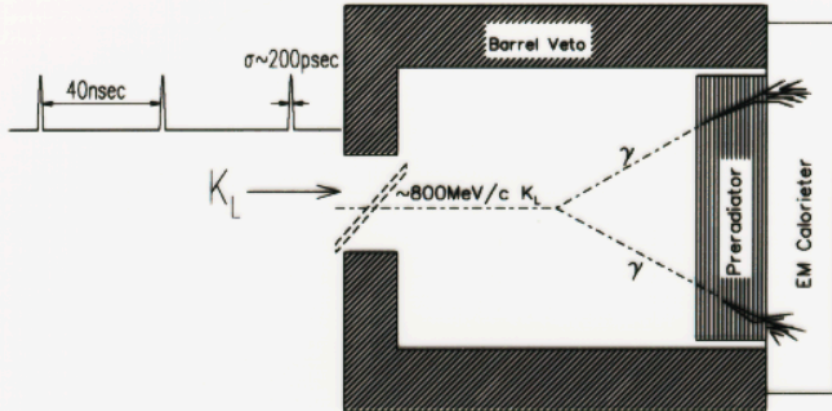
- Standard Model (SM) contribution to  $P_T$ :  $P_T(\text{SM}) < 10^{-7}$

$P_T$  in the range  $10^{-3} \sim 10^{-4}$  is a sensitive probe of CP violation beyond the SM.

- There are theoretical models of **new physics** which allow a sizable  $P_T$  without conflicting with other experimental constraints.

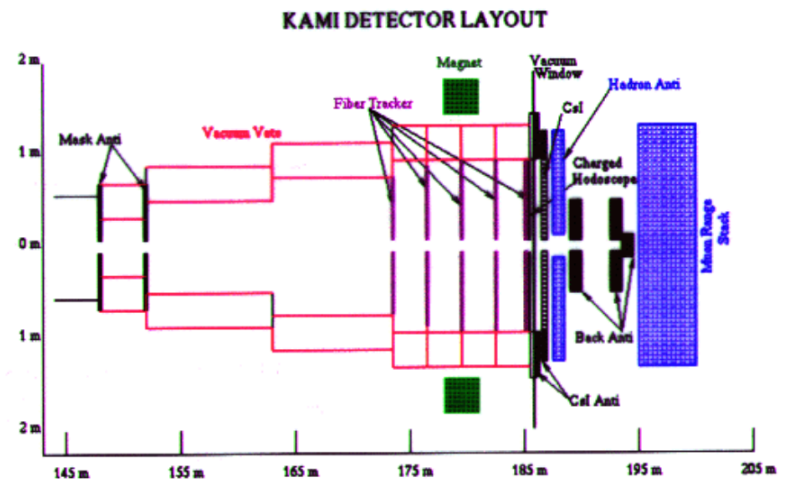
# Plans @ USA

## Principles of E926

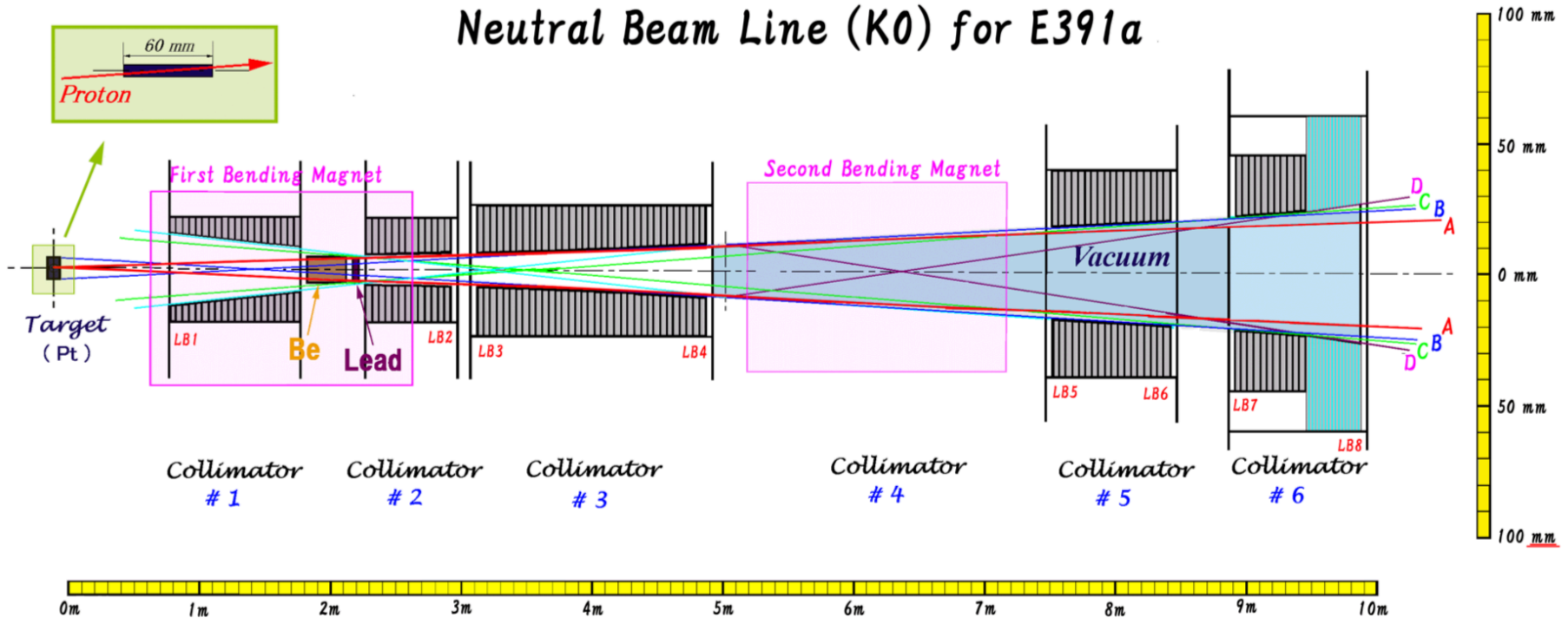


KOPIO @ BNL

## KAMI Apparatus - formerly KTeV



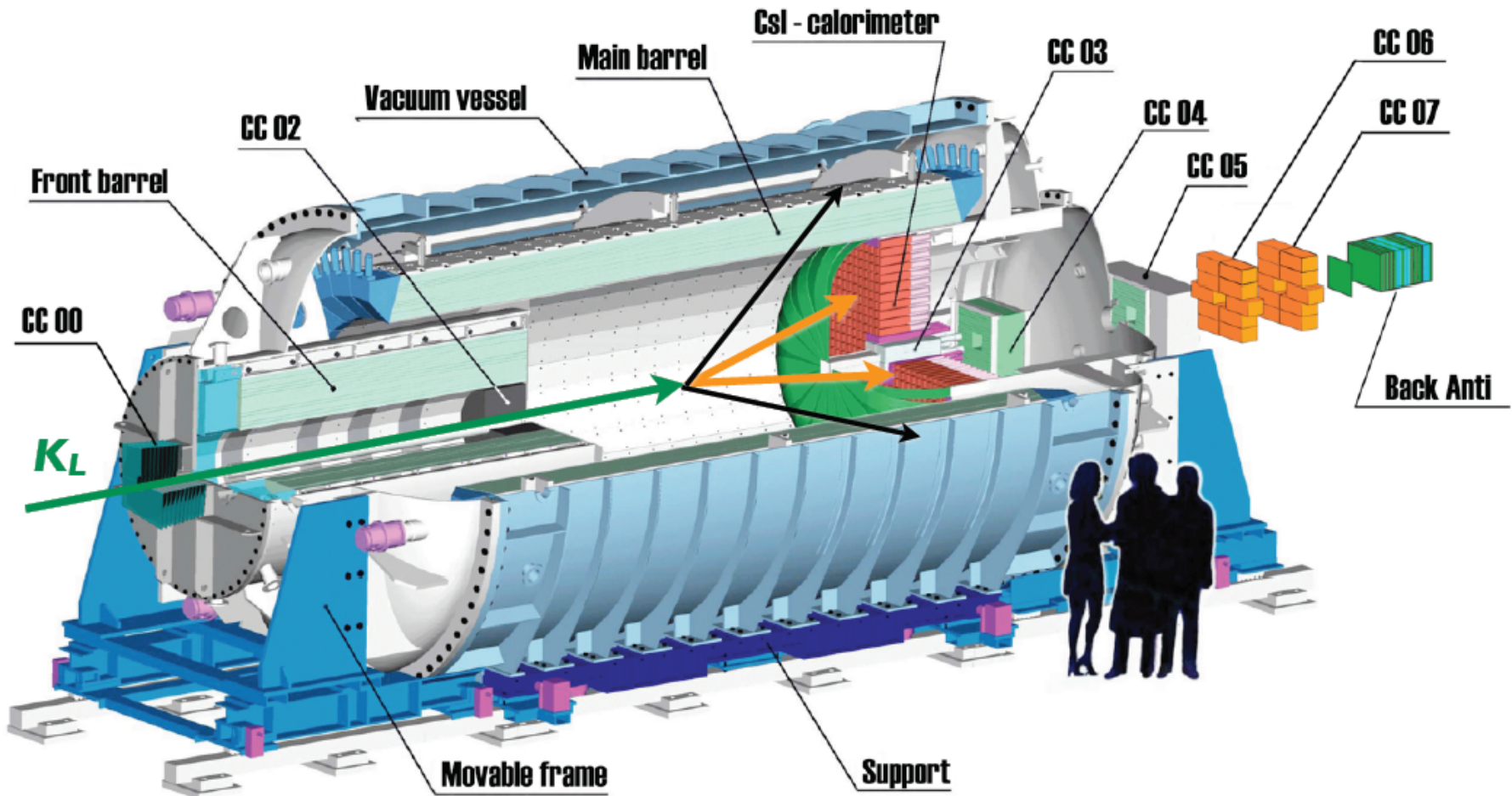
# Neutral Beam Line (K0) for E391a



- ~ 2 years work
- Every things are new experience
- Interesting period to study many things!



# The E391a Detector





# Schedule

Prof. Okuno/Yamagata U.

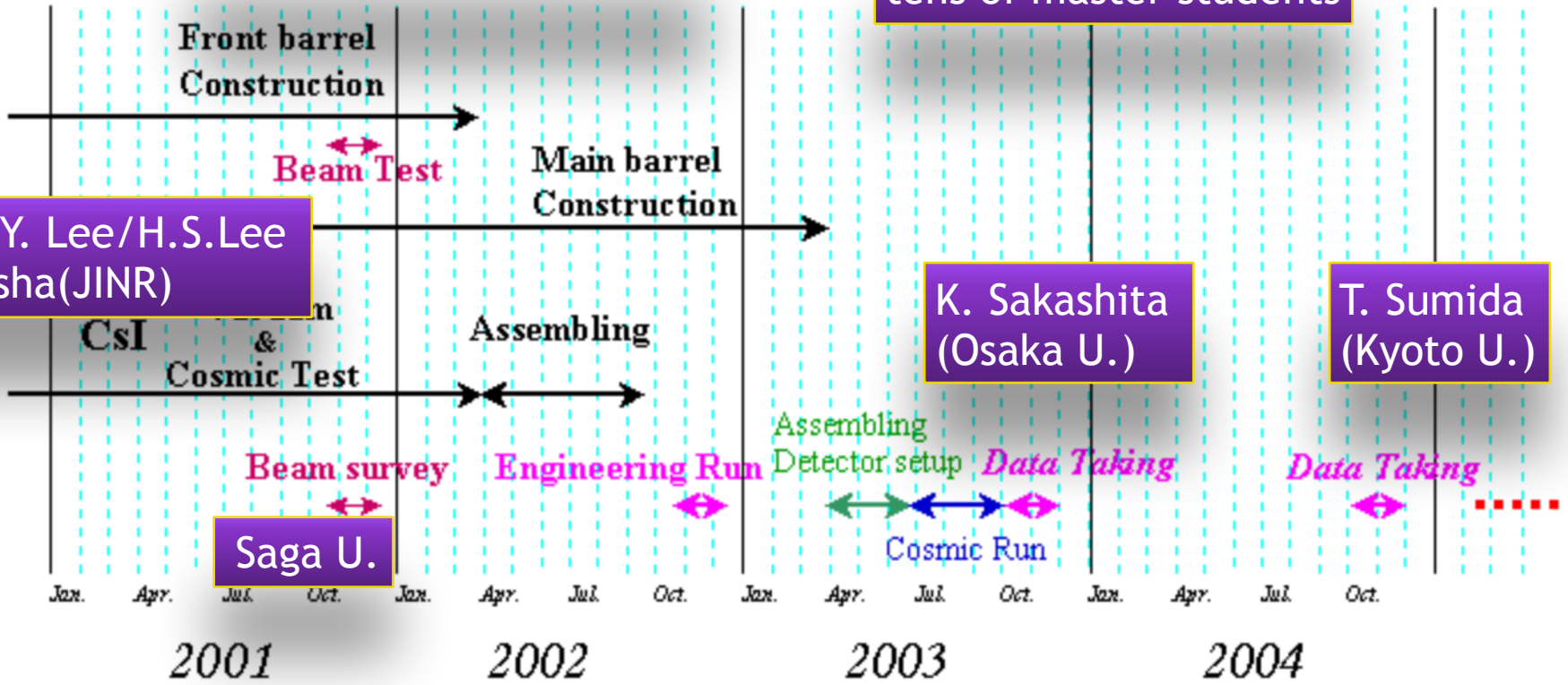
tens of master students

S.Y. Lee/H.S.Lee  
Misha(JINR)

K. Sakashita  
(Osaka U.)

T. Sumida  
(Kyoto U.)

Saga U.



G.Y.Lim @ Oct. 2001



図3 積み上げ完成記念写真 (2002年9月20日)

# Neutral beam line to study $K_L^0 \rightarrow \pi^0 \nu \bar{\nu}$ decay at the KEK 12-GeV proton synchrotron

H. Watanabe<sup>a,\*</sup>, K. Abe<sup>i</sup>, Y. Aikawa<sup>i</sup>, Y. Akune<sup>i</sup>,  
M. Doroshenko<sup>c</sup>, E. Harada<sup>i</sup>, Y. B. Hsiung<sup>b</sup>, T. Ikei<sup>g</sup>,  
Y. Ikemoto<sup>g</sup>, S. Inoue<sup>i</sup>, T. Inagaki<sup>c</sup>, N. Kawakubo<sup>i</sup>,  
S. Kobayashi<sup>i</sup>, T. Kojima<sup>i</sup>, A.S. Kurilin<sup>e</sup>, S.Y. Lee<sup>h</sup>,  
G.Y. Lim<sup>c</sup>, J. Nix<sup>a</sup>, I. Ogawa<sup>i</sup>, H. Okuno<sup>c</sup>, K. Omata<sup>c</sup>,  
T. Oba<sup>g</sup>, G. N. Perdue<sup>a</sup>, K. Sakashita<sup>g</sup>, T. Sato<sup>c</sup>,  
T. Shinkawa<sup>f</sup>, Y. Sugaya<sup>g</sup>, T. Sumida<sup>d</sup>, Z. Tsamalaidze<sup>e</sup>  
T. Tsukamoto<sup>i</sup>, Y. W. Wah<sup>a</sup>, M. Yamaga<sup>c</sup>, T. Yamanaka<sup>g</sup>,  
Y. Yoshimura<sup>c</sup>

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<sup>c</sup>*High Energy Accelerator Research Organization, KEK,  
Ibaraki 305-0801, Japan*

<sup>d</sup>*Department of Physics, Kyoto University, Kyoto, 606-8502, Japan*

<sup>e</sup>*Joint Institute for Nuclear Research, 141980 Dubna,  
Moscow region, Russian Federation*

<sup>f</sup>*National Defense Academy in Japan, Kanagawa 239-8686, Japan*

<sup>g</sup>*Department of Physics, Osaka University, Osaka 560-0043, Japan*

<sup>h</sup>*Department of Physics, Pusan National University, Pusan, 609-735, Korea*

<sup>i</sup>*Department of Physics, Saga University, Saga 840-8502, Japan*

**Experimental study of the decay  $K_L^0 \rightarrow \pi^0 \nu \bar{\nu}$** 

J. K. Ahn,<sup>1</sup> Y. Akune,<sup>2</sup> V. Baranov,<sup>3</sup> K. F. Chen,<sup>4</sup> J. Comfort,<sup>5</sup> M. Doroshenko,<sup>6,\*</sup> Y. Fujioka,<sup>2</sup> Y. B. Hsiung,<sup>4</sup> T. Inagaki,<sup>6,7</sup> S. Ishibashi,<sup>2</sup> N. Ishihara,<sup>7</sup> H. Ishii,<sup>8</sup> E. Iwai,<sup>8</sup> T. Iwata,<sup>9</sup> I. Kato,<sup>9</sup> S. Kobayashi,<sup>2</sup> S. Komatsu,<sup>8</sup> T. K. Komatsubara,<sup>7</sup> A. S. Kurilin,<sup>3</sup> E. Kuzmin,<sup>3</sup> A. Lednev,<sup>10,11</sup> H. S. Lee,<sup>1</sup> S. Y. Lee,<sup>1</sup> G. Y. Lim,<sup>7</sup> J. Ma,<sup>11</sup> T. Matsumura,<sup>12</sup> A. Moisseenko,<sup>3</sup> H. Morii,<sup>13</sup> T. Morimoto,<sup>7</sup> Y. Nakajima,<sup>13</sup> T. Nakano,<sup>14</sup> H. Nanjo,<sup>13</sup> N. Nishi,<sup>8</sup> J. Nix,<sup>11</sup> T. Nomura,<sup>13,†</sup> M. Nomachi,<sup>8</sup> R. Ogata,<sup>2</sup> H. Okuno,<sup>7</sup> K. Omata,<sup>7</sup> G. N. Perdue,<sup>11,¶</sup> S. Perov,<sup>3</sup> S. Podolsky,<sup>3</sup> S. Porokhovoy,<sup>3</sup> K. Sakashita,<sup>8,‡</sup> T. Sasaki,<sup>9</sup> N. Sasao,<sup>13</sup> H. Sato,<sup>9</sup> T. Sato,<sup>7</sup> M. Sekimoto,<sup>7</sup> T. Shimogawa,<sup>2</sup> T. Shinkawa,<sup>12</sup> Y. Stepanenko,<sup>3</sup> Y. Sugaya,<sup>8</sup> A. Sugiyama,<sup>2</sup> T. Sumida,<sup>13,‡</sup> S. Suzuki,<sup>2</sup> Y. Tajima,<sup>9</sup> S. Takita,<sup>9</sup> Z. Tsamalaidze,<sup>3</sup> T. Tsukamoto,<sup>2,§</sup> Y. C. Tung,<sup>4</sup> Y. W. Wah,<sup>11</sup> H. Watanabe,<sup>11,†</sup> M. L. Wu,<sup>4</sup> M. Yamaga,<sup>7,8,||</sup> T. Yamanaka,<sup>8</sup> H. Y. Yoshida,<sup>9</sup> Y. Yoshimura,<sup>7</sup> and Y. Zheng<sup>11</sup>

(E391a Collaboration)

<sup>1</sup>*Department of Physics, Pusan National University, Busan 609-735, Republic of Korea*<sup>2</sup>*Department of Physics, Saga University, Saga 840-8502, Japan*<sup>3</sup>*Laboratory of Nuclear Problems, Joint Institute for Nuclear Research, Dubna, Moscow Region 141980, Russia*<sup>4</sup>*Department of Physics, National Taiwan University, Taipei 10617, Republic of China*<sup>5</sup>*Department of Physics, Arizona State University, Tempe, Arizona 85287, USA*<sup>6</sup>*Department of Particle and Nuclear Research, The Graduate University for Advanced Science (SOKENDAI), Tsukuba, Ibaraki 305-0801, Japan*<sup>7</sup>*Institute of Particle and Nuclear Studies, High Energy Accelerator Research Organization (KEK), Tsukuba, Ibaraki 305-0801, Japan*<sup>8</sup>*Department of Physics, Osaka University, Toyonaka, Osaka 560-0043, Japan*<sup>9</sup>*Department of Physics, Yamagata University, Yamagata 990-8560, Japan*<sup>10</sup>*Institute of High Energy Physics, Protvino, Moscow Region 142281, Russia*<sup>11</sup>*Enrico Fermi Institute, University of Chicago, Chicago, Illinois 60637, USA*<sup>12</sup>*Department of Applied Physics, National Defense Academy, Yokosuka, Kanagawa 239-8686, Japan*<sup>13</sup>*Department of Physics, Kyoto University, Kyoto 606-8502, Japan*<sup>14</sup>*Research Center of Nuclear Physics, Osaka University, Ibaragi, Osaka 567-0047, Japan*

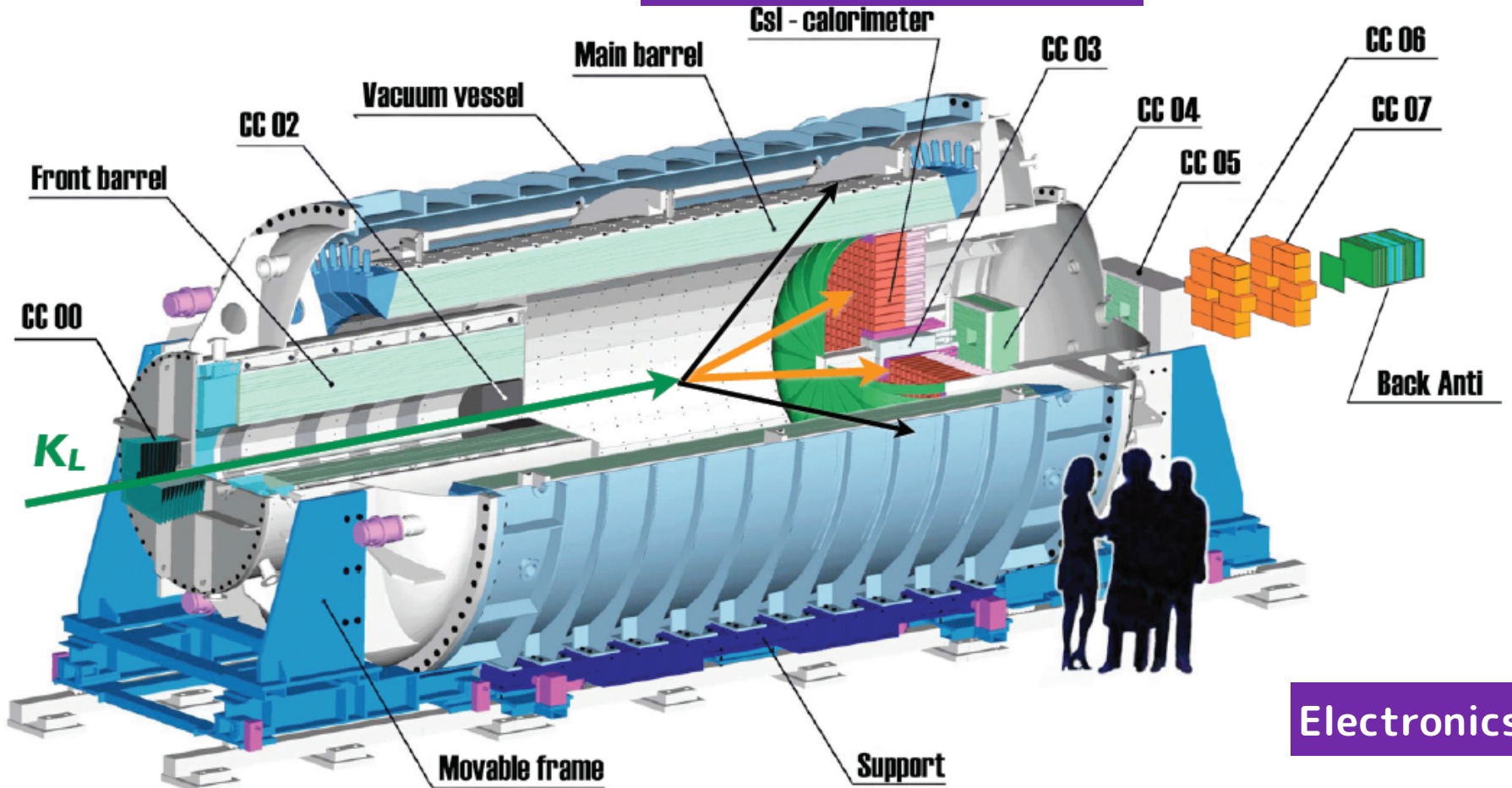
(Received 25 November 2009; published 29 April 2010)

The first dedicated search for the rare neutral-kaon decay  $K_L^0 \rightarrow \pi^0 \nu \bar{\nu}$  has been carried out in the E391a experiment at the KEK 12-GeV proton synchrotron. The final upper limit of  $2.6 \times 10^{-8}$  at the 90% confidence level was set on the branching ratio for the decay.



# The E391a Detector

The most expensive part



Re-use existing resources

# Full-time workers

 T. Inagaki, H. Okuno, G.Y.Lim, M.Yamaga, Y. Tajima

 H.Watanabe, S.Y.Lee, M. Dorochenko,  
H.S.Lee, K.Sakashita, T.Sumida

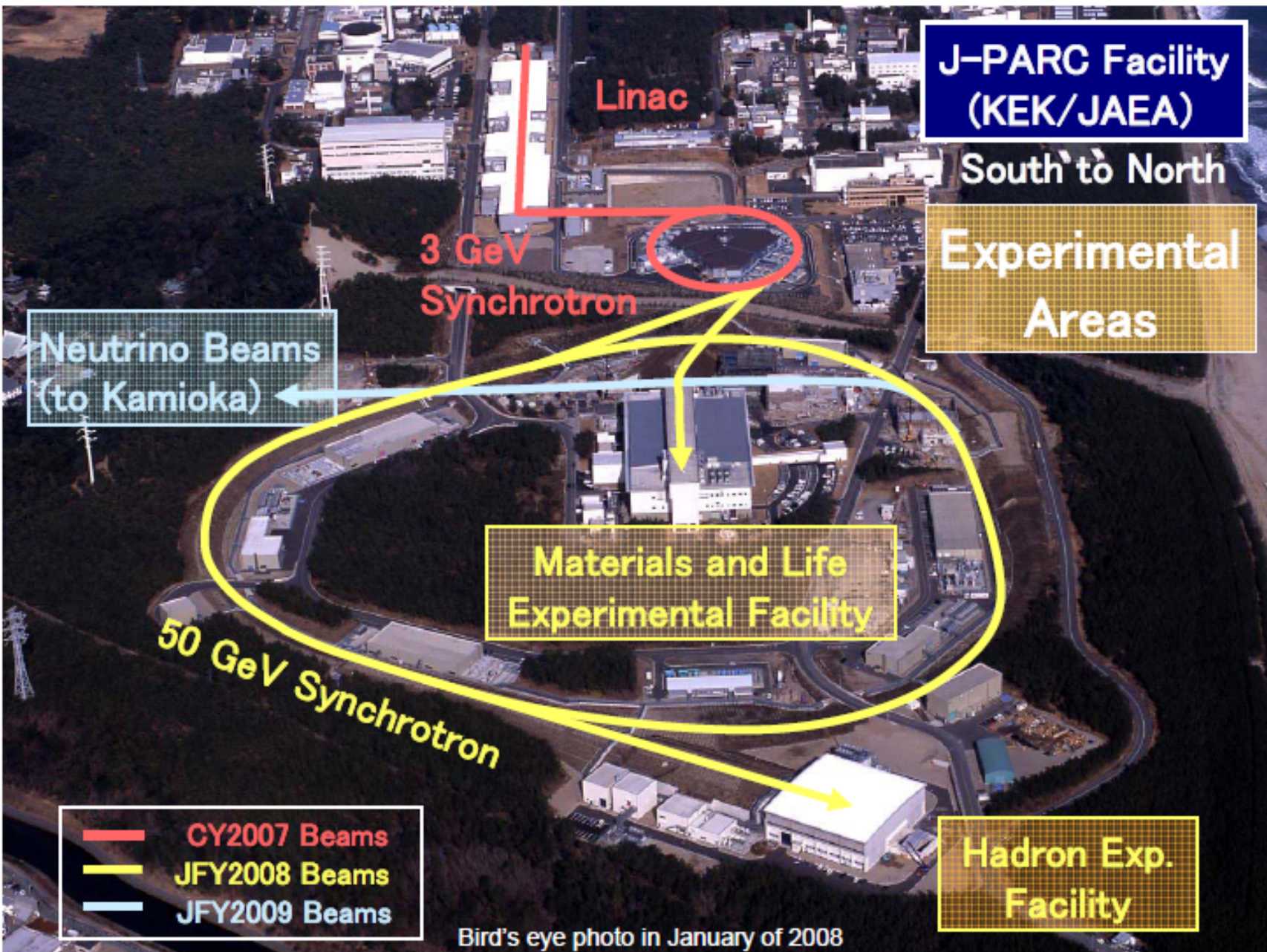
 Leading role of spokesman

 To make ongoing project

 Increasing many collaborators

 Concentrating 3~4 physicists is essential





J-PARC Facility  
(KEK/JAEA)

South to North

Experimental  
Areas

Neutrino Beams  
(to Kamioka)

3 GeV  
Synchrotron

Materials and Life  
Experimental Facility

50 GeV Synchrotron

Hadron Exp.  
Facility

- CY2007 Beams
- JFY2008 Beams
- JFY2009 Beams

Bird's eye photo in January of 2008



## E391a @ JPARC(A-line)








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- From the 1-day data analysis (E391a)
  - Expected S.E.S. :  $(2.5-5) \times 10^{-8}$ /day
- We can expect
  - Under assumption of
    - Same acceptance with that of the E391a
    - $2 \times 10^{14}$  (30 GeV) Protons /3.4 sec
      - Same beam size at the calrimeter
      - $1.6 \times 10^7$  K<sub>L</sub>/spill (H. Watanabe' s M.C.)
    - $10^7$  sec data taking / year
  - We could expect  $(5.7-11.3) \times 10^{-12}$  S.E.S / year
- More reliable results f E391a (soon later)
- Rate effects / Operation of accelerator (have to check)

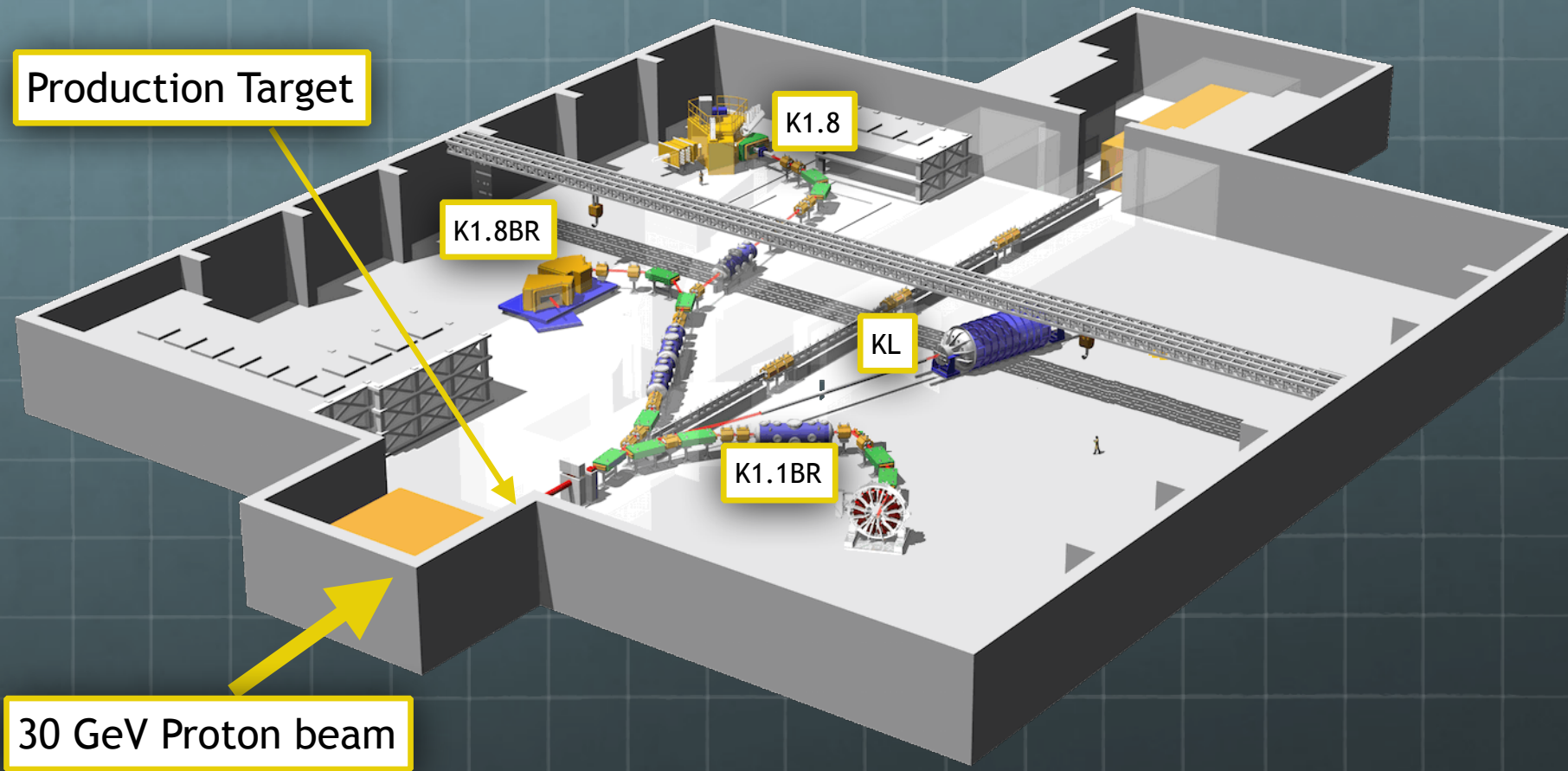
( 16 - 8 ) events for 3 years data taking



# Phase transition

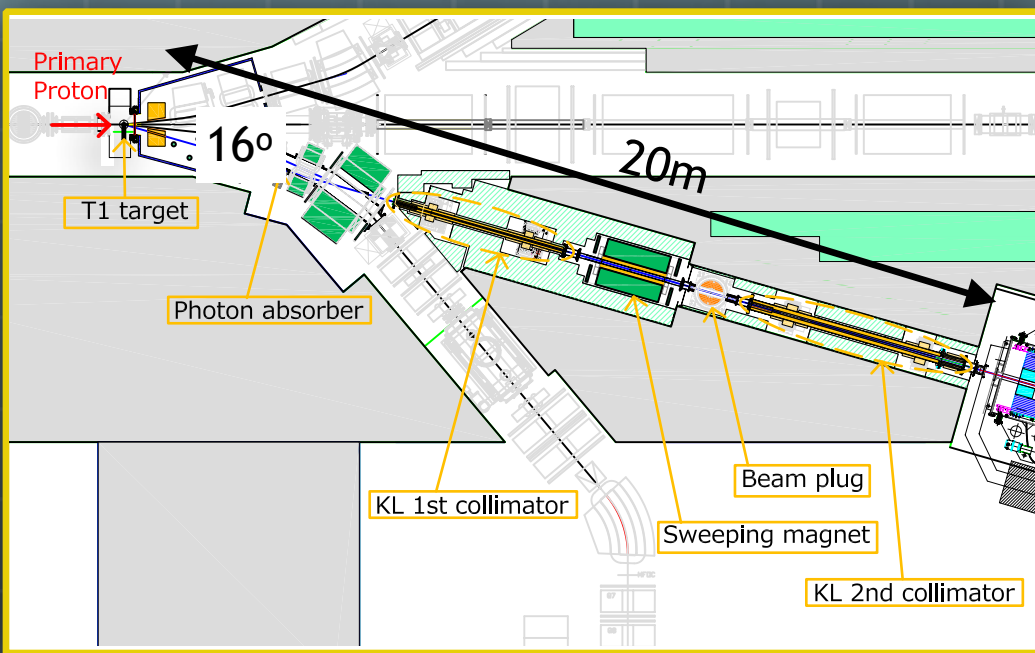
-  Morden collaboration
-  Each institutes have clear responsibility
-  KEK : E391a detector transportation  
Beam line
-  Osaka U. : CsI calorimeter (KTeV)
-  U. of Chicago : Flash ADC
-  Michigan : DAQ
-  Kyoto U.: Additional detectors

# Hadron Hall so far

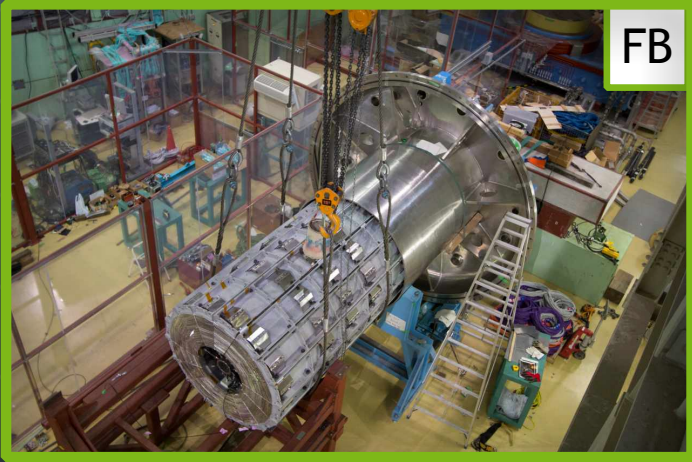
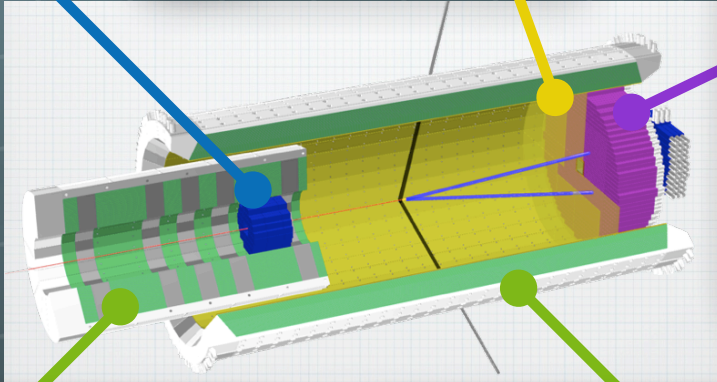
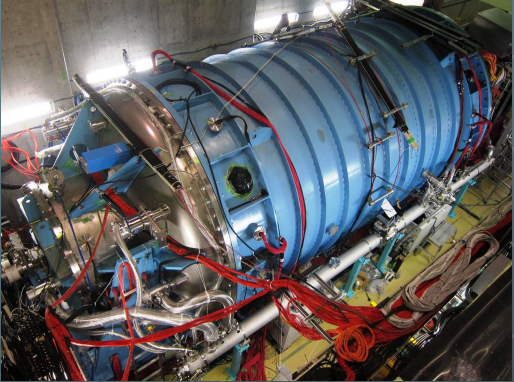
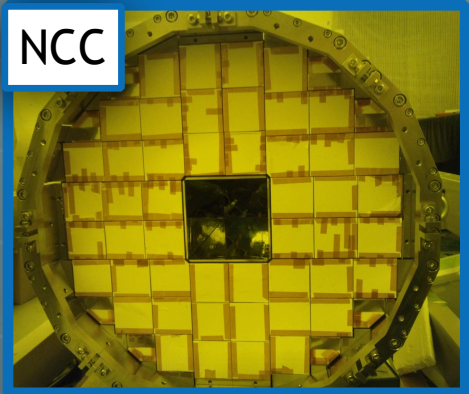




# KL Beam Line







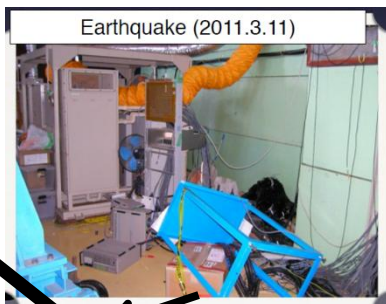


# Timeline of KOTO

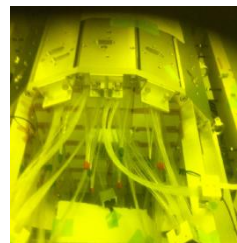
Beamline construction finished (2009 Aug)



2009  
2010



Earthquake (2011.3.11)



NCC installation (2012 Nov)



Main Barrel installation (2012 Dec)

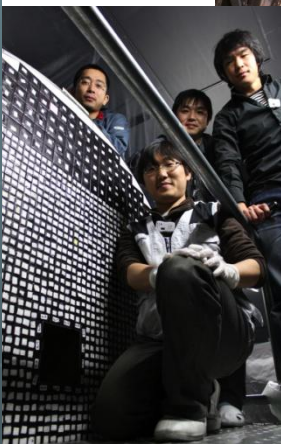
2011

Charged Veto installation (2012 June)



2012

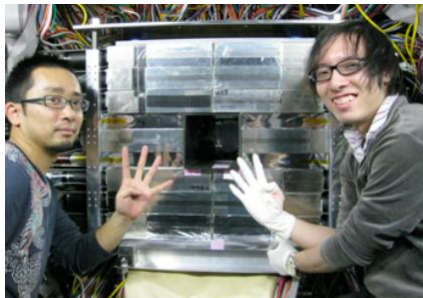
Csl calorimeter stacking finished (2011 Feb)



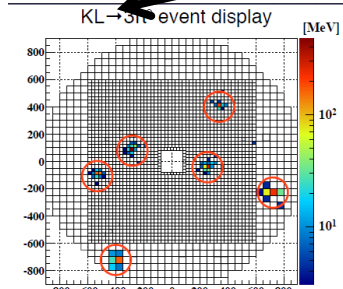
Closing vacuum chamber (2012 Dec)

2013

Sub detectors (CC04 etc.) Installation (2012 Dec)



FB installation (2012 Nov)



1<sup>st</sup> physics run 2013 May

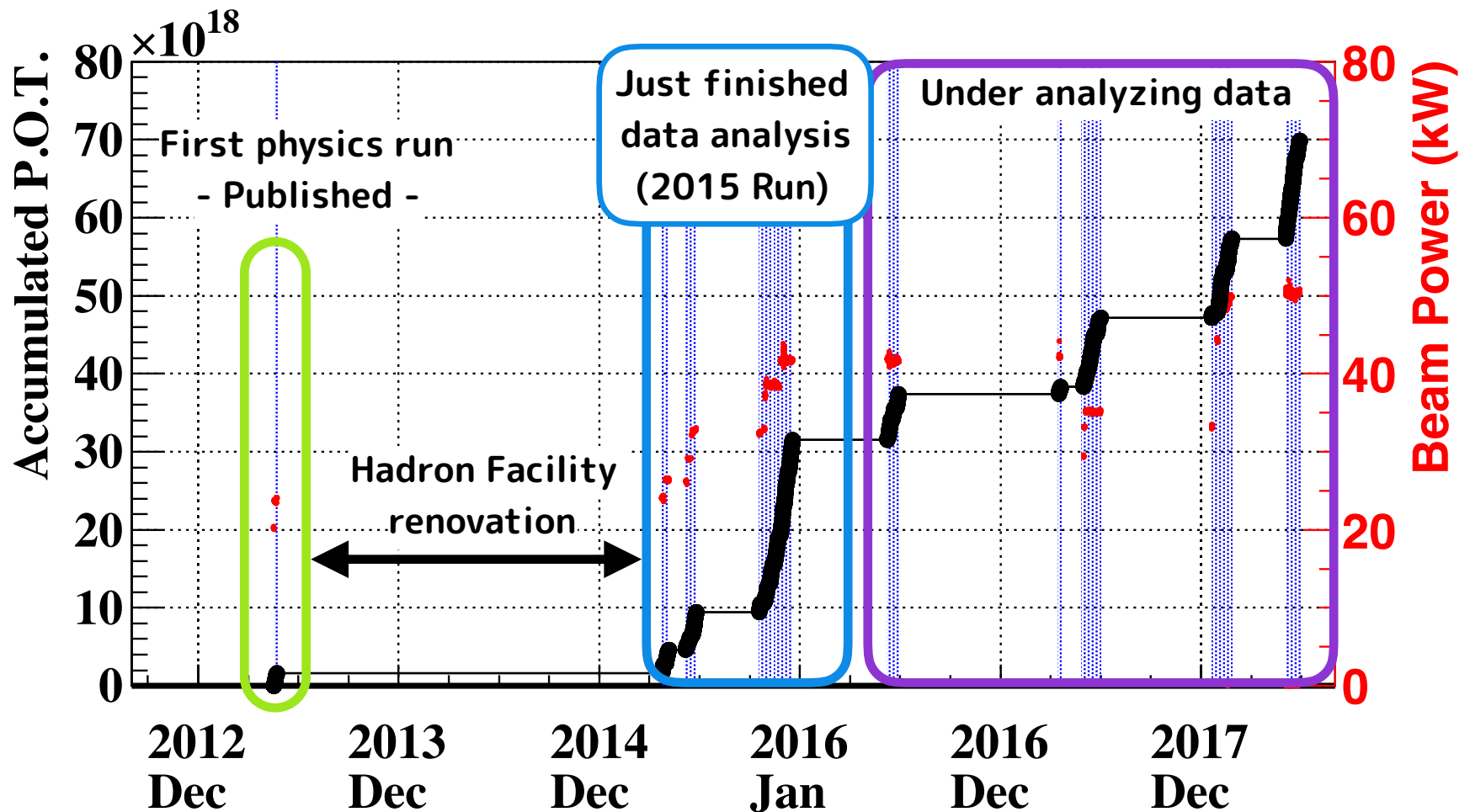
2014



Installed  
April 1, 2016

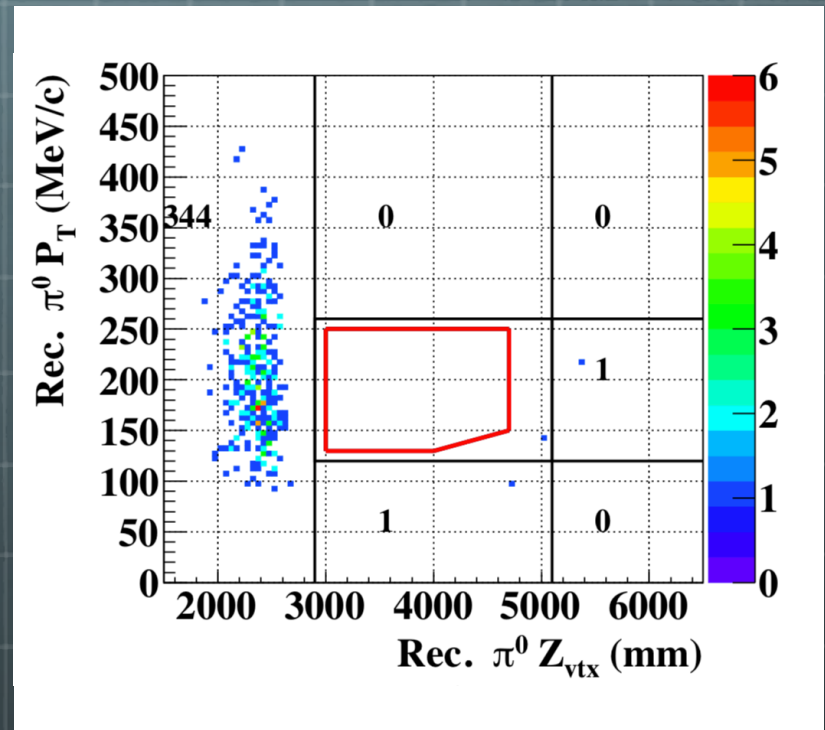


# History of data taking



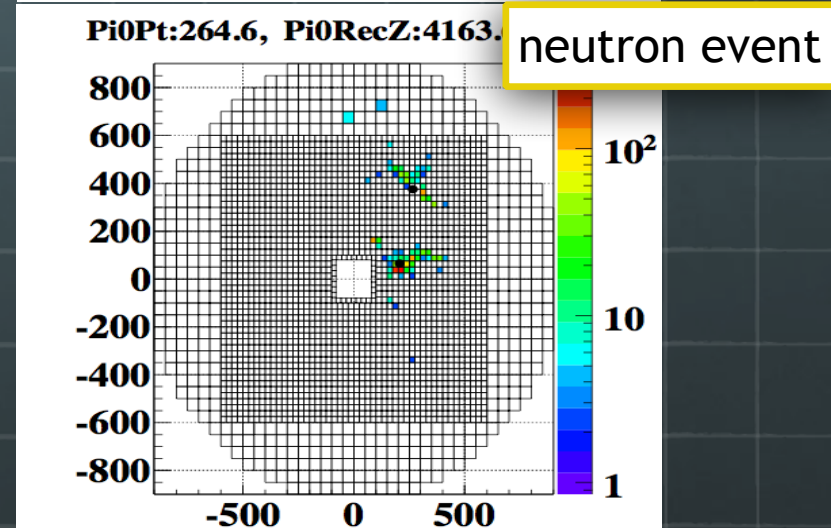
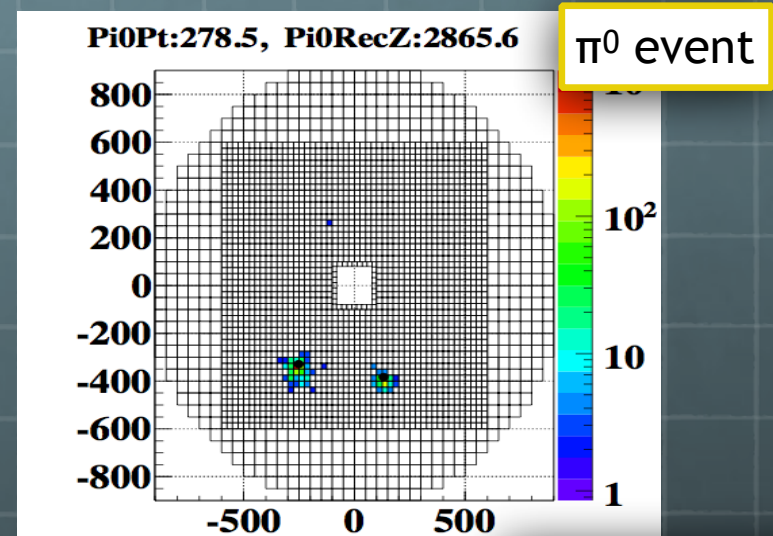
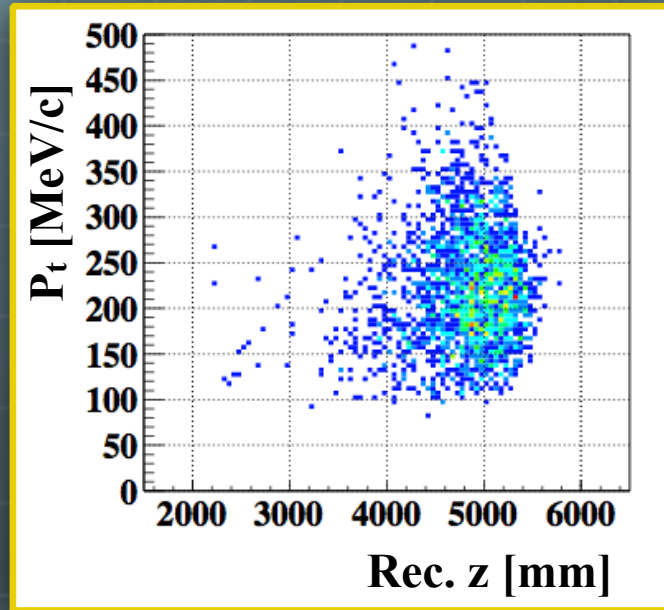
# Result of 2015 Run

- Several detector upgrades to reject background events observed the first physics run
- Background estimation with blinded signal region
- Opened Box in June 2018
- No signal candidate
- $BR < 3.0 \times 10^{-9}$  @90%C.L.





# Enhanced neutron events

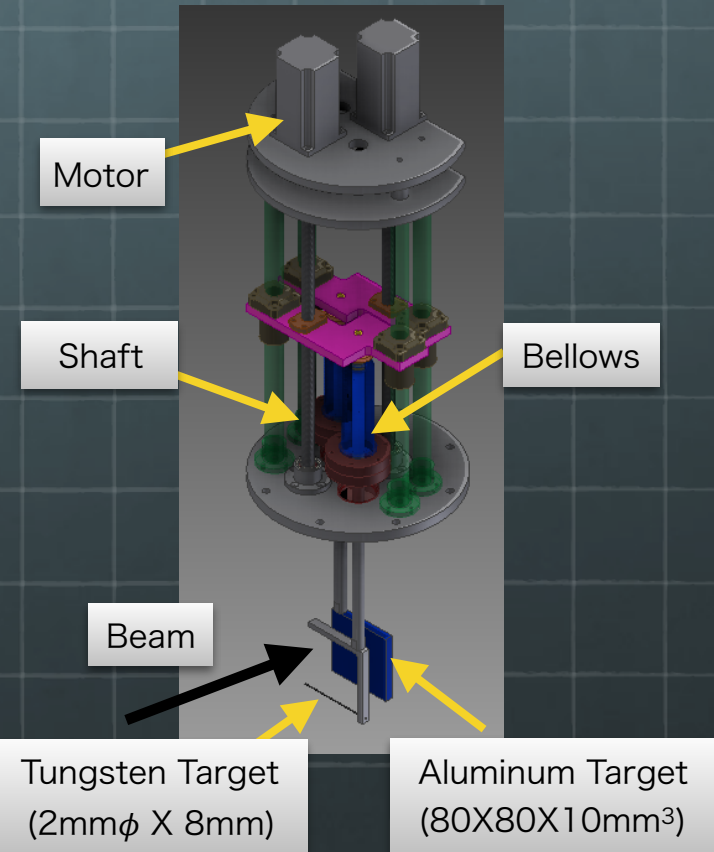
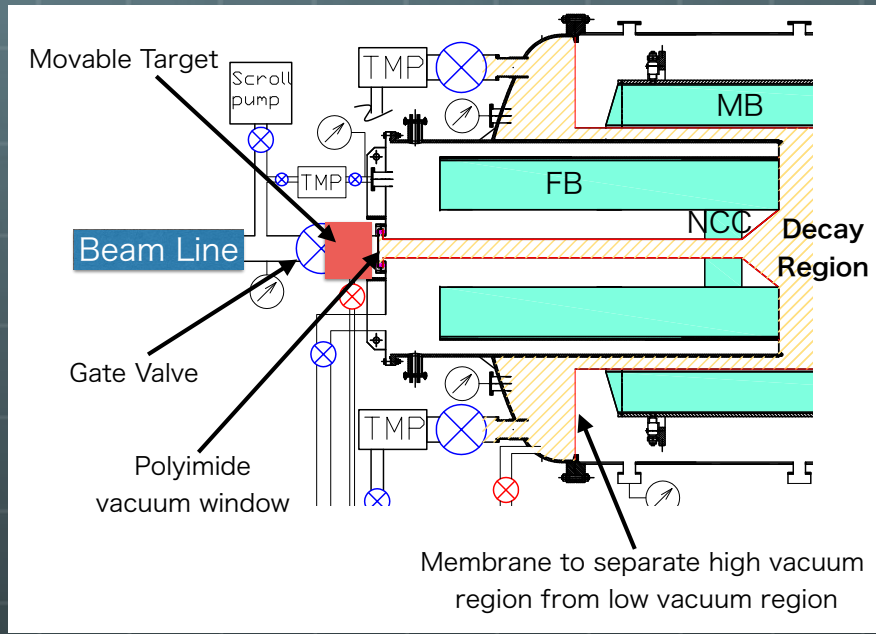


- 70-hour data taking with Al-target (>15 times more than May 2013)
- To study cluster and pulse shape in the calorimeter
- To develop a method to discriminate neutron induced events from the  $\pi^0$  events

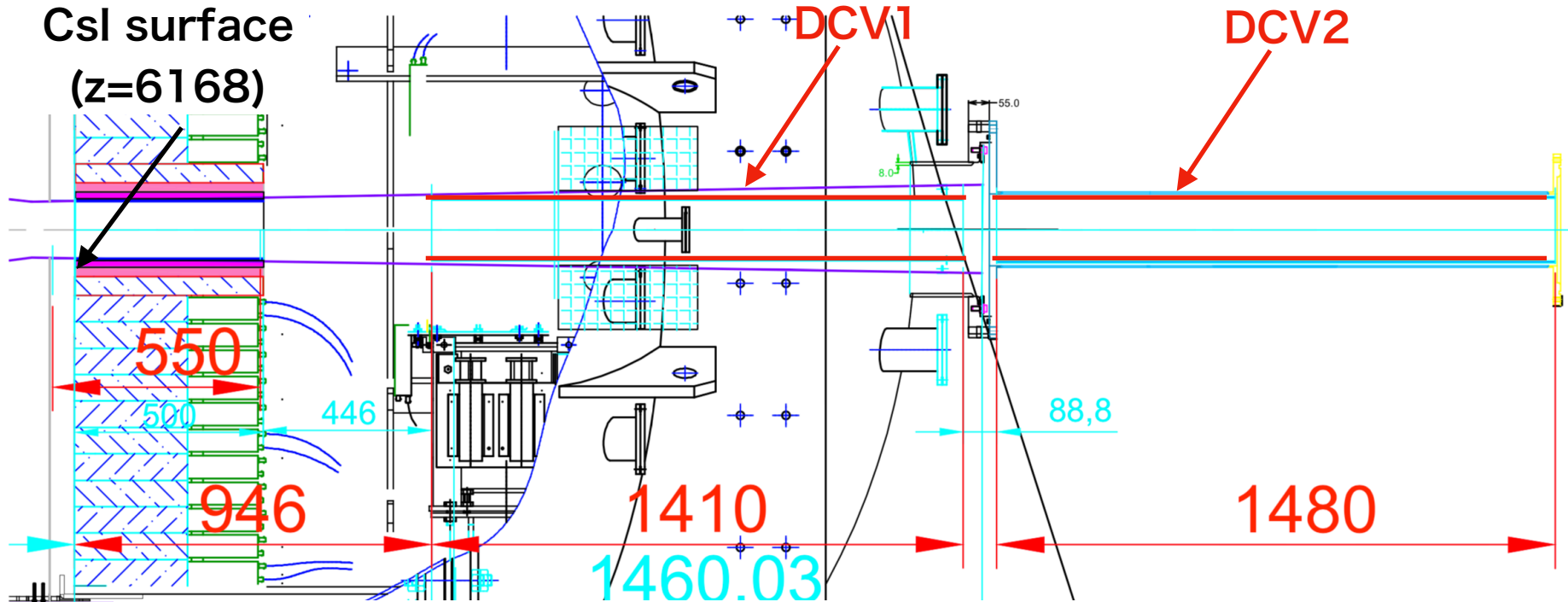
# Halo neutron events

🌐 To reduce scattering source

🌐 To take data for enhanced neutron events



# Downstream Charged Veto



1. Membrane doesn't be changed (using current one).
2. DCV1 start 946 downstream from the Csl surface.
  1. Cross section is 166mmX166mm and length of 1410mm
3. DCV2 start 89mm downstream from the DCV1 rare edge.
  1. Cross section is 176mmX176mm and length of 1480mm
4. Thickness of DCV1 and DCV2 is 5mm
5. Csl G-10 : change length 900 ->550
  1. start 50mm in front of the Csl

# Summary

- KOTO searching for new physics with K-decay.
- It takes long time to start an experiment.
  - Long-term plan, working plan is important
- Successful collaboration needs core members.
  - Need not so many, but fully concentrate (at least 3).
  - Proper appraisal.
- Searching for existing resources. Step-by-step approach.
- Self-motivation collaborator is important.
  - Not always contributing, but needed time.
  - Develop their contributing items.