

LAMPS Solenoid Magnet

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Rare Isotope Science Project

Institute for Basic Science

LAMPS Review

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High Energy LAMPS (LAMPS-H) Experimental Setup

$18.5A \text{ MeV} < E_{\text{beam}} < 250A \text{ MeV}$

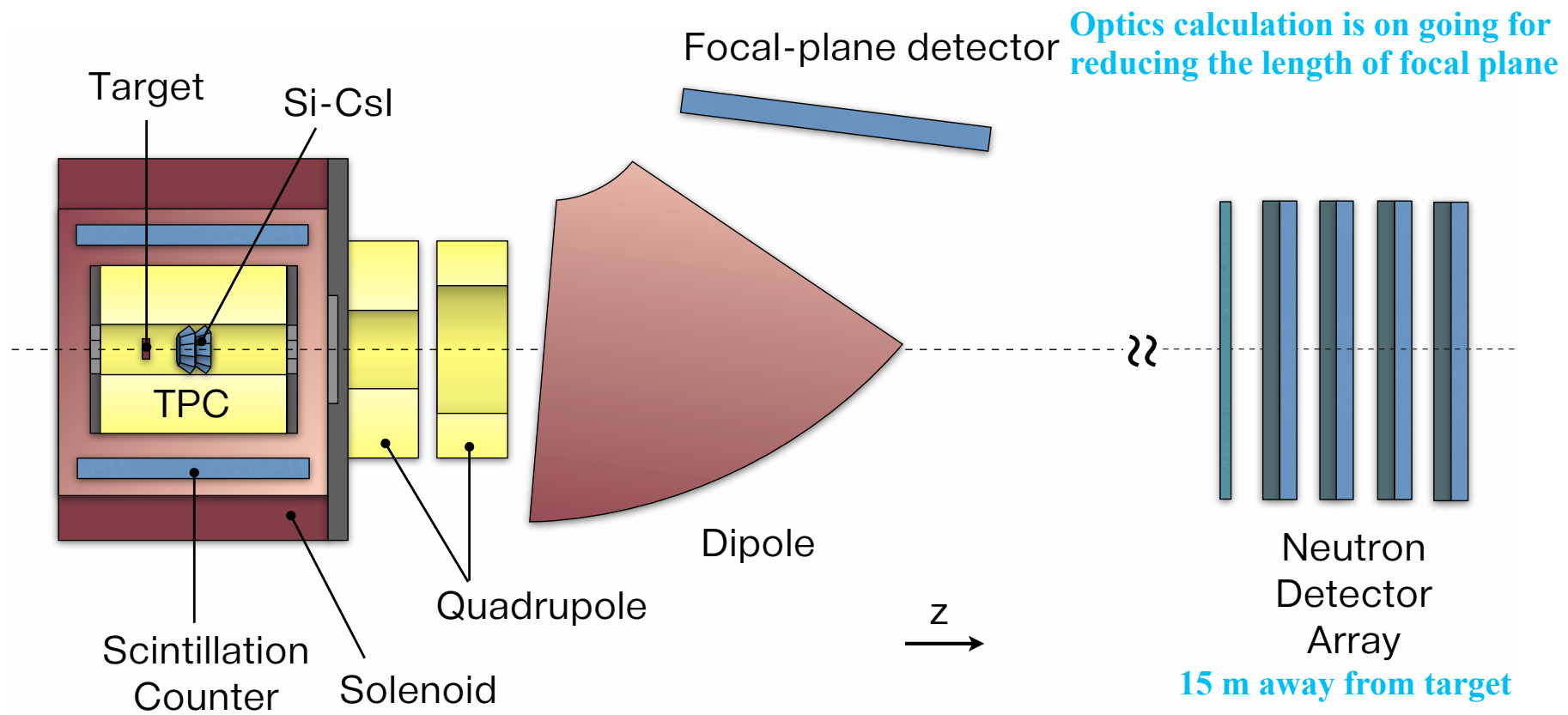
For Heavy-Ion Collision Experiments

-Example of Reactions:

Central and peripheral collisions

$50,54\text{Ca} + 40\text{Ca}, 68,70,72\text{Ni} + 58\text{Ni}, 106,112,124,130,132\text{Sn} + 112,118,124\text{Sn},$

$96,100,104\text{Ru}(88,92,96\text{Zr}) + 96\text{Ru}(96\text{Zr}) \rightarrow$ when it is available



Solenoid Spectrometer **Dipole Spectrometer**

(rotatable, $\Delta p = \pm 20\%$, acceptance $\geq 50 \text{ msr}$, Focal plane $< 1 \text{ m}$)

Not Scaled

Solenoid Magnet Design

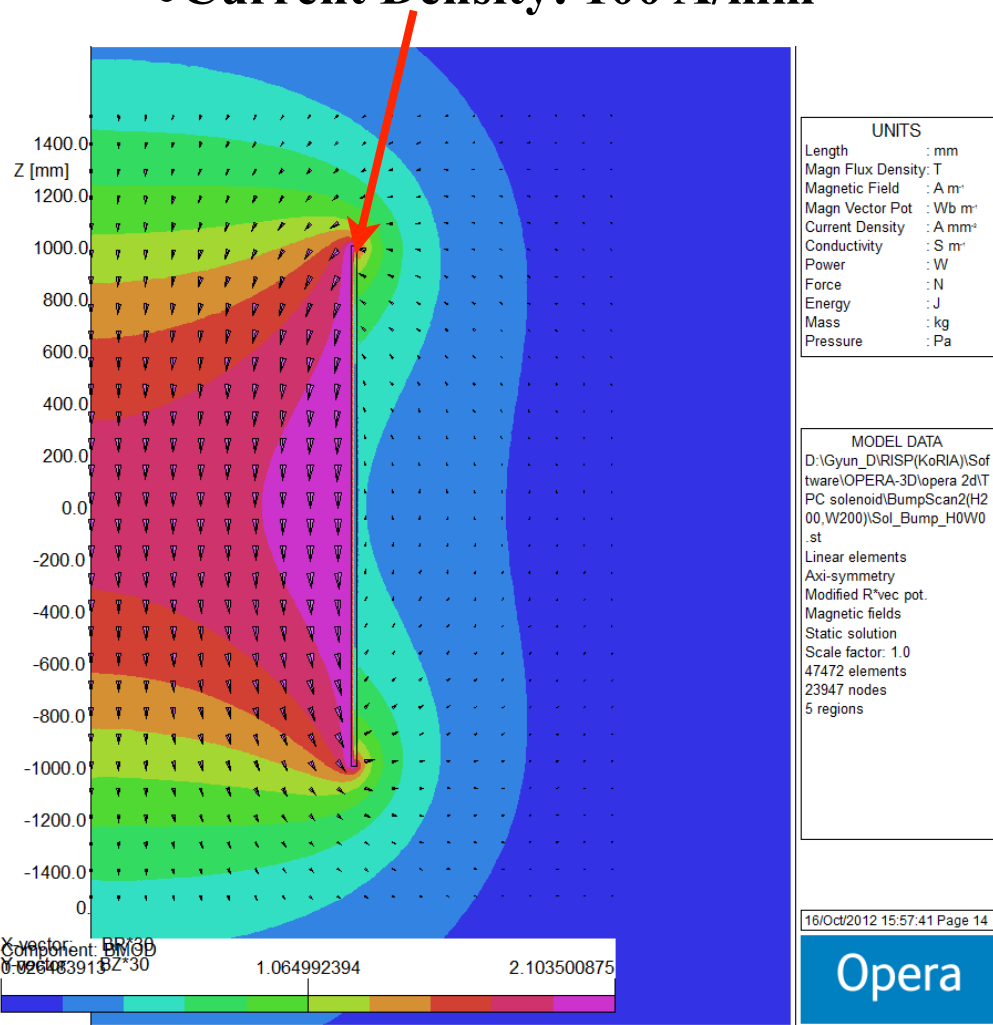
Based on OPERA-3D Calculation

LAMPS Solenoid Requirement

- Cylindrical shape
- To cover TPC
($r = 0.5 \text{ m}$, $l = 1.2 \text{ m}$) with homogeneous B-field
- $B_{\text{operation}}: \sim 0.5 \text{ T}$
- $B_{\text{max.}}: \sim 1 \text{ T}$
- $\Delta B/B < 2 \%$

Coil

- Length: 2 m
- Radius: 1m
- Thickness: 20 mm
- Current Density: 100 A/mm^2



Magnetic Field at the center = 1.76 T
Standard deviation at TPC = 6.5%

Solenoid Magnet Design

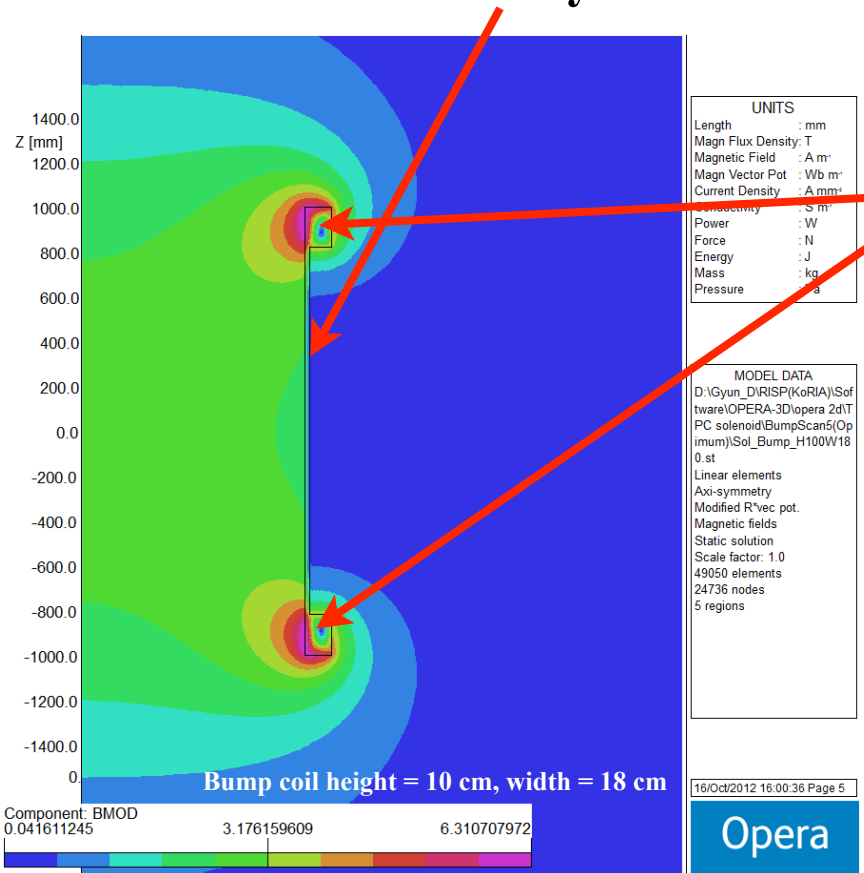
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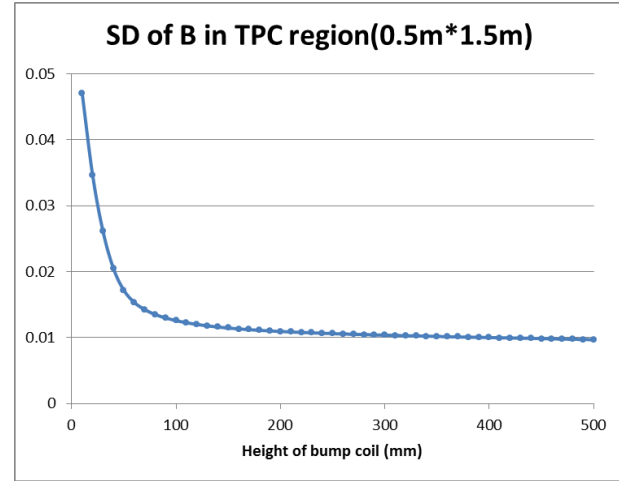
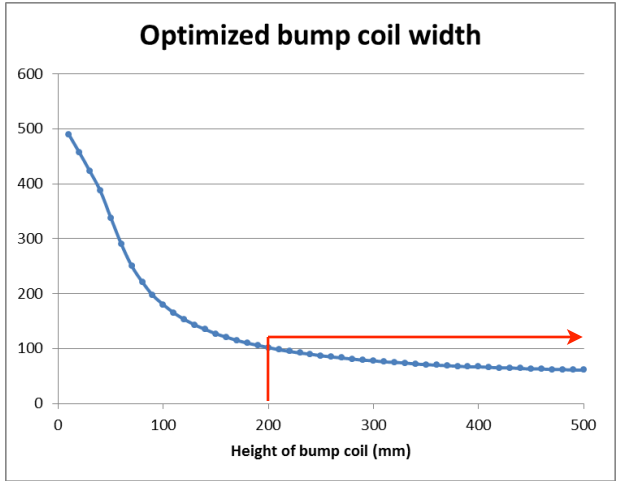
Coil

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Bump coils

- Act like Helmholtz coil
- Varying height & width



Standard Deviation < 1.5%
with bump coil height > 20 cm

Solenoid Magnet Design

Based on OPERA-3D Calculation

LAMPS Solenoid Requirement

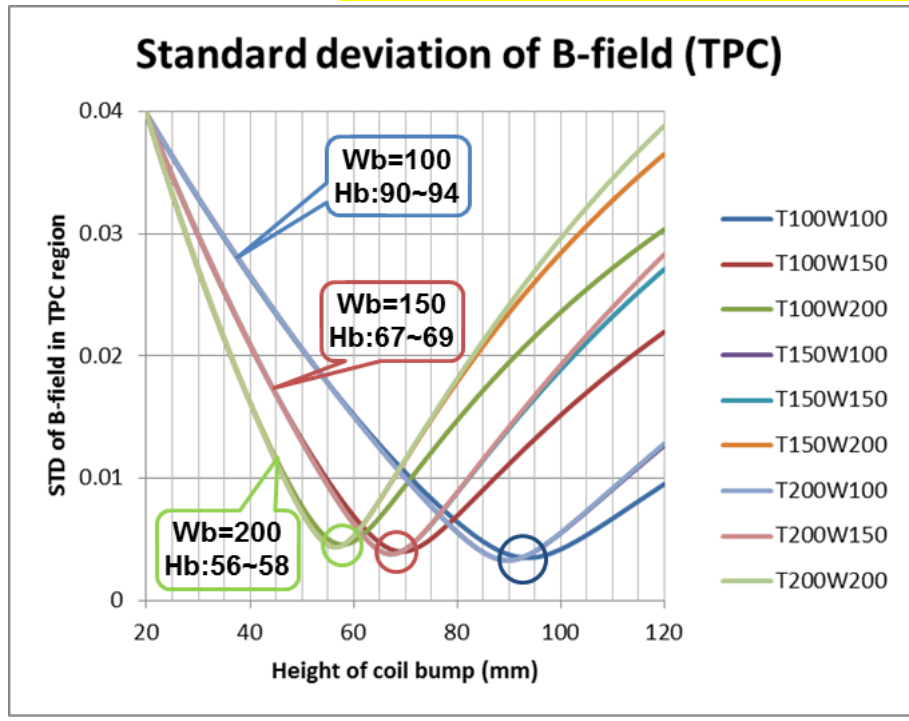
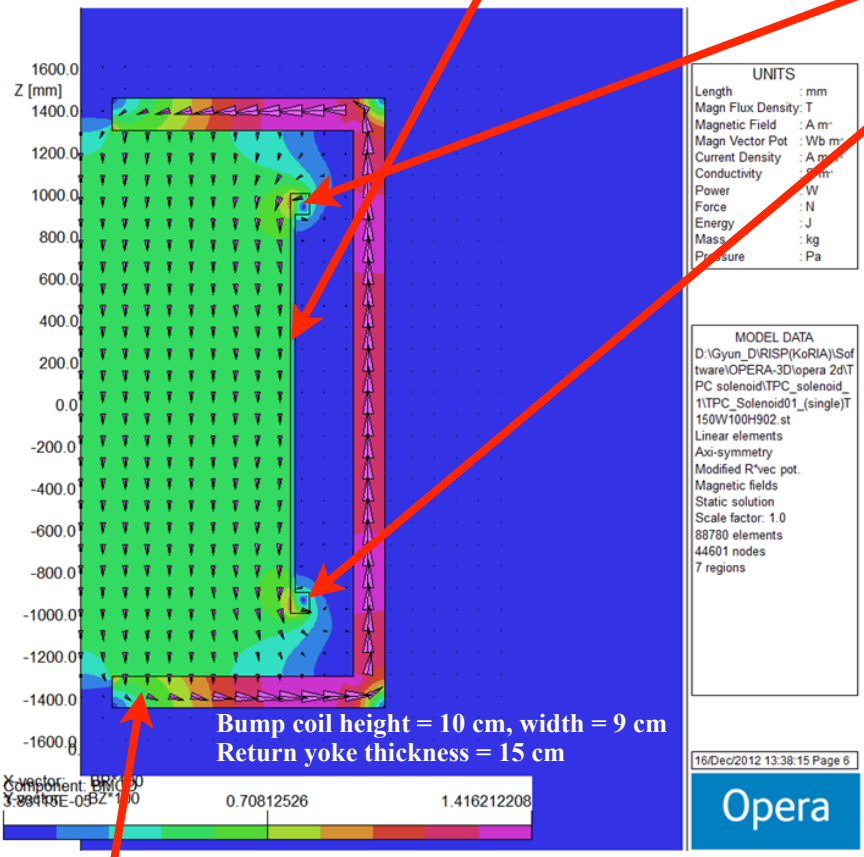
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Bump coils

- Act like Helmholtz coil
- Varying height & width



Wb = Width of Bump coil (mm)
Hb = Height of Bump coil (mm)
TXXX → XXX = thickness of Return Yoke (mm)
WXXX → XXX = Width of Bump Coil (mm)

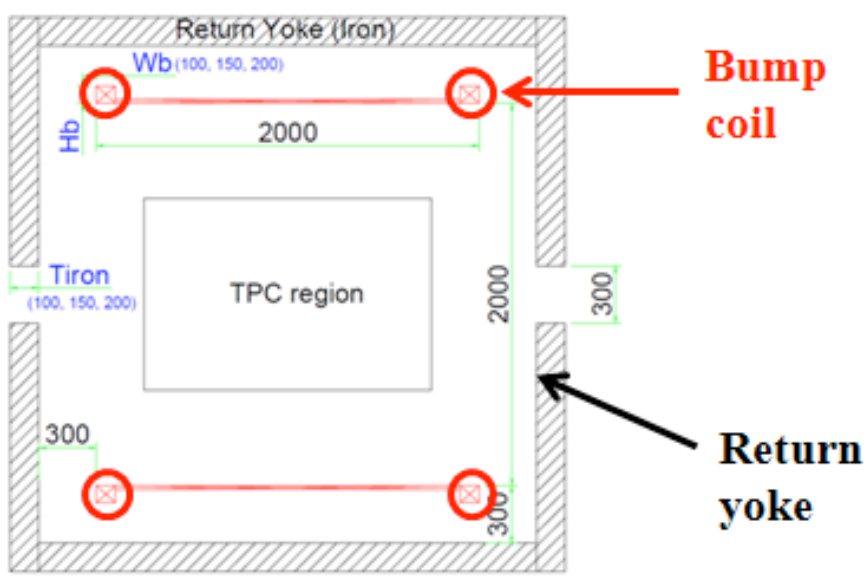
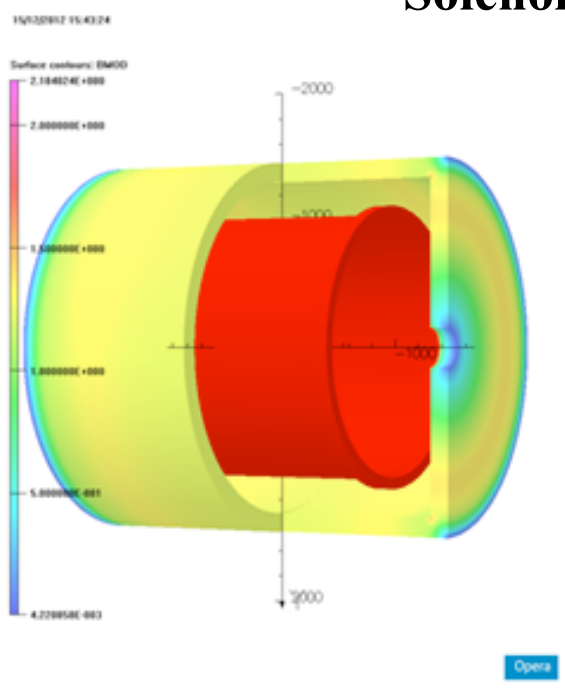
Return yoke

- Varying height & width

Minimum Standard Deviation: 0.33% - 0.46%

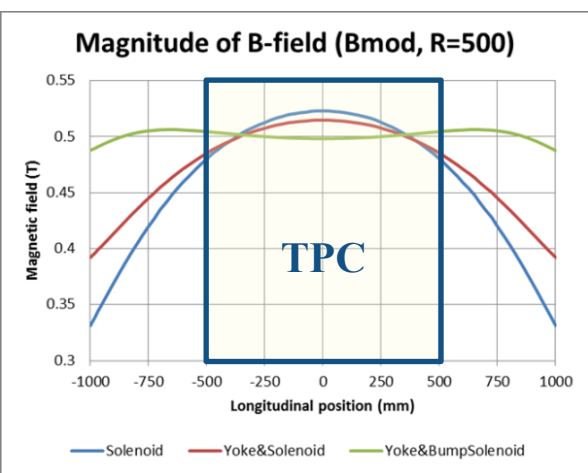
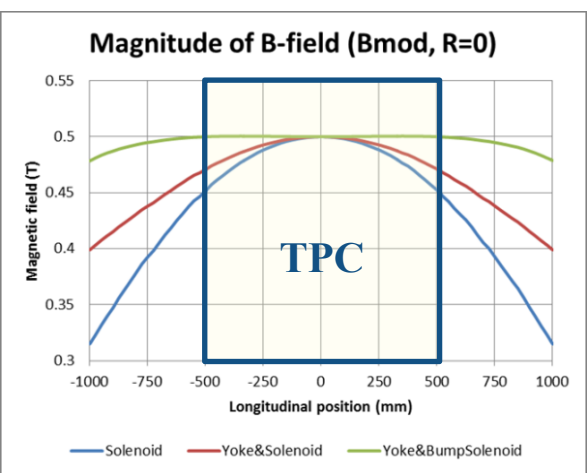
Solenoid Magnet Design

Solenoid design



Total size: 2.6 x 2.6 m²

- Cylindrical shape
- To cover TPC (r = 0.5 m, l = 1.2 m) with homogeneous B-field
- B_{operation}: ~ 0.5 T
- B_{max.}: ~ 1 T
- ΔB/B < 2 %



Deviation of magnetic field

-75 ~ 75 cm	Solenoid Coil	Solenoid with Return Yoke	Solenoid with Return Yoke & Bump Coil
ΔB_{mod} (R = 0 cm)	0.107 T	0.062 T	0.006 T
ΔB_{mod} (R = 50 cm)	0.103 T	0.070 T	0.008 T
ΔB_z (R = 50 cm)	0.110 T	0.072 T	0.008 T
ΔB_r (R = 50 cm)	±0.076 T	±0.043 T	±0.008 T

- Solenoid magnet design is completed (Need to figure out production feasibility)
- Communicate with domestic and foreign magnet companies

Feasibility of Solenoid Magnet Production



견적서

견 적 서

경기도 안산시 상록구 사사동 119-61 안산테크단지
TEL : 031-416-1774, FAX : 031-419-1774

No. D13-0307-01
Date. 2013년 3월 7일

IBS
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TEL:054)279-1812, 1825 FAX:054)279-1299

제 작 명 : Solenoid magnet 제작.

견적금액 : 금일십칠억오천오백육십삼만삼천원정.
(₩1,755,633,000) V.A.T 포함

제 출 일 : 2013년 9월 27일

- 귀원의 무궁한 발전을 기원합니다.
- "Superconducting Solenoid Magnet"에 대하여 아래와 같이 견적합니다.

No	품명	규격	단위	수량	단가(원)	금액(원)
Solenoid Magnet						829,300,000
1	NbTi 초전도 wire (25kM)	1mm2	Roll	6	62,500,000	375,000,000
2	무산소통	99.99%	kg	200	30,000	6,000,000
3	SUS304(2M*4M)	2T	ea	60	300,000	18,000,000
4	알루미늄	99.9%	kg	3,000	20,000	60,000,000

47	기타 제반 경비			1	100,000,000	100,000,000
합계						2,018,900,000
세액						201,890,000
총계(천원 이하 절삭)						2,220,790,000

~ 2.1 M USD

**Superconducting
R&D: at least 1 year
Production: 500 days**

- 비교
- 1. R & D 비용 제외
- 2. 표준 공급 기간 : 주문(계약)후 500일 이내
- 3. 제품 보증 기간 : 12개월
- 4. 견적 유효 기간 : 발행 후 4주 이내
- 5. 납품처 : 발주자의 지정 장소(국내)
- 6. 결제 조건 : 납품 후 현금 결제
- 7. 결제 계좌 : 신한은행 100-025-881544 예금주 : 제이에이취엔지니어링㈜

• 문의 사항이 있으시면 연락 부탁드립니다.

1. 납 기 : 계약후 15개월
2. 견적 유효일 : 견적 발송일로 부터 15일
3. 지 불 조 건 : 선수금 %, 중도금 %, 잔금 %
4. 비 고 : 제출 후 30일 후는 견적 무효임

순번	모델명 및 규격	단위	수량	단가	금액	비고
1	Solenoid Magnet - 0.6 Tesla - ID:1800, OD:2500 L:3080 - Weight : 70 ton	set	1	1,596,030,000	1,596,030,000	
2	V.A.T.	%	10		159,603,000	
TOTAL					1,755,633,000	

**Normal
R&D: at least 1 year
Production: 15 months**

천단위미만절삭 (0)
~ 1.7 M USD

- **Contact foreign magnet production company**
- **Make a decision about magnet option
(superconducting or normal conducting) in 2014**
- **Selection most promising company for R&D in 2015**
- **Start to produce from 2017**

Thank for your attention!